

3.07 CONSTRUCTION ENTRANCE

- A. Vegetation, roots, and all other obstructions shall be cleared in preparation for grading. Prior to placing geotextile (filter fabric), the entrance shall be graded and compacted to 80% of standard proctor density.
- B. To reduce maintenance and loss of aggregate, the geotextile shall be placed over the existing ground before placing the stone for the entrance. Stone shall be placed to depth of 6 inches or greater for the entire width and length of the stabilized construction entrance.
- C. If wash racks are used, they shall be installed according to manufacturer's specifications.
- D. The stabilized construction entrance shall be inspected once each week and after there has been a high volume of traffic or a storm event greater than 0.2 inches.
- E. The entrance shall be maintained in a condition that will prevent tracking or flow of sediments onto public rights-of-way. This may require periodic top dressing with additional stone, as conditions demand, and repair and/or cleanout of any structures used to trap sediment.
- F. All materials spilled, dropped, washed, or tracked from vehicles onto roadways or into storm drains shall be removed immediately.

3.08 DUST CONTROL

- A. See Articles on Temporary Seed, Permanent Seed, Sod, Mulch, Road/Parking Stabilization, and Construction Entrance of this Specification Section.
- B. When construction is active on the site, dust control shall be implemented as needed.
- C. When using tillage as a dust control measure, Contractor shall begin plowing on windward side of area. Chisel-type plows spaced about 12 inches apart, spring-toothed harrow, and similar plows are examples of equipment that may produce the desired effect.
- D. The site shall be observed daily for evidence of windblown dust and reasonable steps shall be taken to reduce dust whenever possible. When construction on a site is inactive for a period, the site shall be inspected at least weekly for evidence of dust emissions or previously windblown sediments. Dust control measures shall be implemented or upgraded if the site inspection shows evidence of wind erosion.

3.09 EROSION CONTROL BLANKETS AND TURF REINFORCEMENT MATS

- A. Blankets and mats shall be installed according to the manufacturer's recommendations. In the event that the manufacturer's recommendations conflict with any requirement of this Specification, the most conservative requirement, in terms of protection of public health and the environment, shall govern.

3.10 TEMPORARY DIVERSION DITCH

- A. All dead furrows, ditches or other depressions to be crossed shall be filled before construction begins, or as part of construction, and the earth fill used to fill the depressions shall be compacted using the treads of the construction equipment. All old terraces, fencerows, or other obstructions that will interfere with the successful operation of the diversion shall be removed.
- B. The base for the diversion ridge shall be prepared so that a good bond is obtained between the original ground and the fill material. Vegetation shall be removed and the base shall be thoroughly disked prior to placement of fill.

- C. The earth materials used to construct the earth fill portions of the diversions shall be obtained from the diversion channel or other approved source.
- D. The earth fill materials used to construct diversions shall be compacted by running the construction equipment over the fill in such a manner that the entire surface of the fill will be traversed by not less than one tread track of the equipment.
- E. When an excess of earth material results from cutting the channel cross section and grade, it shall be deposited adjacent to the supporting ridge unless otherwise directed.
- F. The completed diversion shall conform to the cross section and grade shown on the Construction Drawings.
- G. Temporary or permanent seeding and mulch (or blanket/mat) shall be applied to the berm or ditch immediately following its construction. Contractor shall triple-seed areas below the flow line, and shall use erosion control blankets or turf reinforcement mats as needed.
- H. Bare and vegetated diversion channels shall be inspected regularly to check for points of scour or bank failure; rubbish or channel obstruction; rodent holes, breaching, or settling of the ridge; and excessive wear from pedestrian or construction traffic.
- I. Damaged channels or ridges shall be repaired at the time damage is detected. Sediment deposits shall be removed from diversion channels and adjoining vegetative filter strips regularly.
- J. Diversions shall be reseeded as needed to establish vegetative cover.

3.11 LEVEL SPREADER

- A. The minimum acceptable width shall be 6 feet. The depth of the level spreader as measured from the lip shall be at least 6 inches and the depth shall be uniform across the entire length of the measure.
- B. The grade of the channel for the last 15 feet entering the level spreader shall be less than or equal to 1%.
- C. The level lip of the spreader shall be constructed on zero percent grade to insure uniform conversion of channel flow to sheet flow.
- D. Level spreaders shall be constructed on undisturbed soil.
- E. The entrance to the spreader shall be graded in a manner to ensure that runoff enters directly onto the zero percent graded channel.
- F. Storm runoff converted to sheet flow shall discharge onto undisturbed areas stabilized with vegetation.
- G. All disturbed areas shall be stabilized immediately after construction is completed in accordance with the mulching and vegetation requirements of this Specification.
- H. The level spreader shall be inspected after each storm event and at least once each week. Any observed damage shall be repaired immediately.

3.12 PERMANENT CONSTRUCTED WATERWAY

- A. All ditches or other depressions to be crossed shall be filled before construction begins or as

part of construction, and the earth fill used to fill the depressions shall be compacted using the treads of the construction equipment. All old terraces, fence rows, or other obstructions that will interfere with the successful operation of the channel shall be removed.

- B. The earth materials used to construct the earth fill portions of the channel shall be obtained from the excavated portion of the channel or other approved source.
- C. The earth fill materials used to construct the channel shall be compacted by running the construction equipment over the fill in such a manner that the entire surface of the fill will be traversed by at least one tread track of the equipment.
- D. The completed channel shall conform to the cross section and grade shown on the Construction Drawings.
- E. Channels shall be inspected regularly to check for points of scour or bank failure; rubbish or channel obstruction; rodent holes; breaching; and excessive wear from pedestrian or construction traffic.
- F. Channels shall be repaired at the time damage is detected. Sediment deposits shall be removed from adjoining vegetative filter strips when they are visible.
- G. Channels shall be seeded and mulched as needed to establish vegetative cover. Blankets or mats may be used instead of mulch, according to manufacturer's specifications.
- H. The subgrade of paved channels shall be constructed to the required elevations. All soft sections and unsuitable material shall be removed and replaced with suitable material. The subgrade shall be thoroughly compacted and shaped to a smooth, uniform surface. The subgrade shall be moist when pouring concrete.
- I. Before permanent stabilization of the slope, the structure shall be inspected after each rainfall. Any damages to the paved channel or slope shall be repaired immediately.

3.13 PIPE SLOPE DRAIN

- A. The pipe slope drain shall be placed on undisturbed or well-compacted soil.
- B. Soil around and under the entrance section shall be hand-tamped in 4-inch to 8-inch lifts to the top of the dike to prevent piping failure around the inlet.
- C. Filter fabric shall be placed under the inlet and extended 5 feet in front of the inlet and be keyed in 6 inches on all sides to prevent erosion.
- D. Backfilling around and under the pipe with stable soil material hand compacted in lifts of 4 inches to 8 inches shall be done to ensure firm contact between the pipe and the soil at all points.
- E. The pipe slope drain shall be secured to the slope using stakes at intervals of 10 feet or less.
- F. All slope drain sections shall be securely fastened together and have watertight fittings.
- G. The pipe shall be extended beyond the toe of the slope and discharged at a non-erosive velocity into a stabilized area or to a sediment trap or pond.
- H. The pipe slope drain shall have a minimum slope of 3 percent or steeper.
- I. The height at the centerline of the earth dike shall range from a minimum of 1.0 foot over the pipe to twice the diameter of the pipe measured from the invert of the pipe. It shall also be at least 6 inches higher than the adjoining ridge on either side. At no point along the dike will the

- G. The moisture content of fill material shall be such that the required degree of compaction can be obtained with the equipment used.
- H. Fill shall not be placed on frozen, slick, or saturated soil.
- I. The topsoil material saved in the site preparation shall be placed as a top dressing on the surface of the emergency spillways, embankments, and borrow areas. It shall be evenly spread.
- J. A protective cover of herbaceous vegetation shall be established on all exposed surfaces of the embankment, spillway, and borrow areas to the extent practical under prevailing soil and climatic conditions.
- K. Seedbed preparation, seeding, fertilizing, and mulching shall comply with the applicable sections of this Specification.
- L. Any material excavated from the pond shall be placed in one of the following ways so that its weight will not endanger the stability of the side slopes and where it will not be washed back into the pond by rainfall:
 - 1. uniformly spread to a depth not exceeding 3 feet and graded to a continuous slope away from the pond.
 - 2. uniformly placed or shaped reasonably well with side slopes assuming the natural angle of repose for the excavated material behind a berm width not less than 12 feet.
- M. Sediment shall be removed from the pond when the capacity is reduced to one third of the design volume. Contractor shall follow the methods for disposing of sediment removed from the pond as shown in the Construction Drawings.

3.18 SILT FENCE

- A. This Article provides construction specifications for silt fences using synthetic fabric. See the Construction Drawings for additional detail.
- B. Posts shall be spaced a maximum of 6 feet apart at the barrier location and driven securely into the ground (minimum of 12 inches). When necessary because of rapid runoff, post spacing shall not exceed 6 feet.
- C. A trench shall be excavated at least 6 inches wide and 6 inches deep along the line of posts and upslope from the barrier.
- D. Where used, the wire mesh support fence shall be fastened securely to the upslope side of the posts using heavy-duty wire staples at least 1 inch long, tie wires or hog rings. The wire shall extend into the trench a minimum of 2 inches and shall not extend more than 36 inches above the original ground surface.
- E. The filter fabric shall be stapled or wired to the fence, and 12 inches of the fabric shall be extended into the trench. The fabric shall not extend more than 30 inches above the original ground surface. Filter fabric shall not be stapled to existing trees.
- F. At joints, filter fabric shall be lapped with terminating posts with a minimum overlap of 3 feet.
- G. The trench shall be backfilled and soil compacted over the filter fabric.
- H. Silt fences shall be removed when they have served their useful purpose, but not before the upslope area has been permanently stabilized.

- I. Silt fences and filter barriers shall be inspected immediately after each rainfall and at least daily during prolonged rainfall. Any required repairs shall be made immediately. Knocked down fences shall be repaired at the end of each day.
- J. Should the fabric on a silt fence or filter barrier decompose or become ineffective prior to the end of the expected usable life and if the barrier is still necessary, the fabric shall be replaced promptly.
- K. Sediment deposits shall be removed after each storm event or when deposits reach approximately one-third the height of the barrier.
- L. Any sediment deposits remaining in place after the silt fence or filter barrier is no longer required shall be dressed to conform to the existing grade, prepared, and seeded.
- M. Silt fences shall be replaced every 6 months.
- N. Silt fence shall terminate in a "J" hook to prevent bypassing at the end of a row.

3.19 STORM DRAIN INLET PROTECTION

- A. All storm drains receiving sediment-laden flows from disturbed areas shall be protected. Approved inlet protection methods include net or sand bags filled 2/3 with rock, geotextile filtration products, and Contractor-fabricated structures.
- B. For a silt fence drop inlet protection structure, the following specifications apply:
 - 1. For stakes, Contractor shall use 2 x 4-inch wood (preferred) or equivalent metal with a minimum length of 3 feet.
 - 2. Stakes shall be evenly spaced around the perimeter of the inlet a maximum of 3 feet apart and securely driven into the ground, approximately 18 inches deep.
 - 3. To provide needed stability to the installation, Contractor shall frame with 2 x 4-inch wood strips around the crest of the overflow area at a maximum of 1.5 feet above the drop inlet crest and shall brace diagonally.
 - 4. Contractor shall place the bottom 12 inches of the fabric in a trench and backfill the trench with at least 4 inches of crushed stone or 12 inches of compacted soil.
 - 5. Contractor shall fasten fabric securely to the stakes and frame. Joints shall be overlapped to the next stake.
- C. For sod drop inlet protection, sod shall be placed to form a turf mat covering the soil for a distance of 4 feet from each side of the inlet structure. Soil preparation and sod placement shall be in accordance with the section entitled Sod.
- D. For gravel curb inlet protection, the following specifications apply:
 - 1. Wire mesh with ½-inch openings shall be placed over the curb inlet opening so that at least 12 inches of wire extends across the concrete gutter from the inlet opening.
 - 2. KYTC No. 2 Coarse Aggregate shall be piled against the wire so as to anchor it against the gutter and inlet cover and to cover the inlet opening completely.
 - 3. This type of device shall never be used where overflow may endanger an exposed fill slope. Consideration shall also be given to the possible effects of ponding on traffic movement, nearby structures, working areas, and adjacent property.

Kentucky Best Management Practices Plan • Construction Site Inspection Report

Company:	Site:	County:
Site Operator:		Date:
Receiving Water:	Total Site Area (acres):	# Disturbed Acres:
Inspector Name:	Inspector Qualifications:	
Inspection Type: Weekly or ½ Inch Rain	Days Since Last Rainfall ____	# Inches of Last Rainfall: ____

Field Inspection Observations

BMP Category	Compliance			Field Indicators for Compliance
	Yes	No	N/A	
Project Operations				Notice of Intent (KPDES permit) and other local/state permits on file BMP Plan on site and available for review Project timing/schedule and activities following BMP Plan Weekly inspection and rain-event reports on BMPs available for review Diversions, silt checks/traps/basins, and silt fences/barriers installed prior to clearing Grading and clearing conducted in phases to minimize exposed soil areas No vegetation removal or operations in stream or sinkhole buffer area (25-50 ft min) Rock pad in place on all construction site exits leading to paved roads No sediment, mud, or rock on paved public roads in project area Dust control if needed when working in residential areas during dry conditions
Drainage Management				Upland runoff diverted around bare soil areas with vegetated/lined ditches/berms Drainage channels exiting the site are lined with grass/blanket/rock and stabilized Discharges from dewatering operations cleaned in silt fence enclosure or other filter No muddy runoff leaving site after rains up to 1½ inches
Erosion Protection				Exposed soil seeded/mulched after 2 weeks if no work is planned for the next 7 days Soils on steep slopes seeded/mulched/blanketed as needed to prevent rutting
Sediment Barriers				Silt fence, rock filter, or other sediment barrier below all bare soil areas on slopes Barrier installed across slope on the contour, trenched in, posts on downhill side Multiple sediment barriers at least 125 ft apart on unseeded slopes steeper than 4:1 J-hook interceptors along silt fence where heavy muddy flows run along fencing No visible undercutting or bypassing or blowout of sediment barrier Accumulated sediment is less than halfway to the top of sediment barrier
Slope Protection				Slopes tracked, disked, or conditioned after final grade is established Slopes seeded, mulched, or blanketed within 21 days, no unmanaged rills or gullyng Heavy downslope flows controlled by lined downdrain channels or slope drain pipes No muddy runoff from slopes into streams, rivers, lakes, or wetlands
Inlet Protection				Inlet dam/device or filtration unit placed at all inlets receiving muddy flows No visible undercutting, bypassing, or blowout of inlet protection dam or device Accumulated sediment is less than halfway to the top of the inlet protection dam/device
Outlet Protection				High flow discharges have rock or other flow dissipaters of adequate sizing at outlet Culvert outlets show no visible signs of erosion/scour, bank failure, or collapse
Ditch and Channel Stabilization				No unmanaged channel bank erosion or bottom scouring visible within or below site Ditches with slopes more than 3% have check dams spaced as needed, if not grassed Ditch check dams tied in to banks, with center 4" lower than sides, and no bypassing Ditches with slopes of up to 5% are thickly seeded with grass (minimum requirement) Ditches 5% to 15% are lined with thick grass and erosion control blankets as needed Ditches 15% to 33% are lined with thick grass and matting or other approved product Ditches exceeding 33% are paved or lined with rock or other approved product

CONTRACTOR AND SUBCONTRACTOR CERTIFICATIONS

SWPPP Files, Updates, and Amendments

This SWPP Plan and related documents (e.g., NOI, inspection reports, US ACE permits, etc.) will be kept on file at the construction site by _____ (name and title). The SWPPP will be updated by the Owner and/or Site Manager to reflect any and all significant changes in site conditions, selection of BMPs, the presence of any unlisted potential pollutants on site, or changes in the Site Manager, contractor, subcontractors, or other key information. Updates and amendments will be made in writing within 7 days and will be appended to the original BMP Plan and available for review.

Stormwater Pollution Prevention Plan Certification

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gathered and evaluated the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Signed: _____

Date: _____

Title: _____

I certify under penalty of law that I understand the terms and conditions of the general KPDES permit that authorizes the storm water discharges associated with the construction site activity identified as part of this certification.

Subcontractor Certification

The subcontractors below certify under penalty of law that they understand the terms and conditions of the general KPDES permit that authorizes the storm water discharges associated with the construction site activity identified as part of this certification.

Signed: _____

Date: _____

Title: _____

Signed: _____

Date: _____

Title: _____

Signed: _____

Date: _____

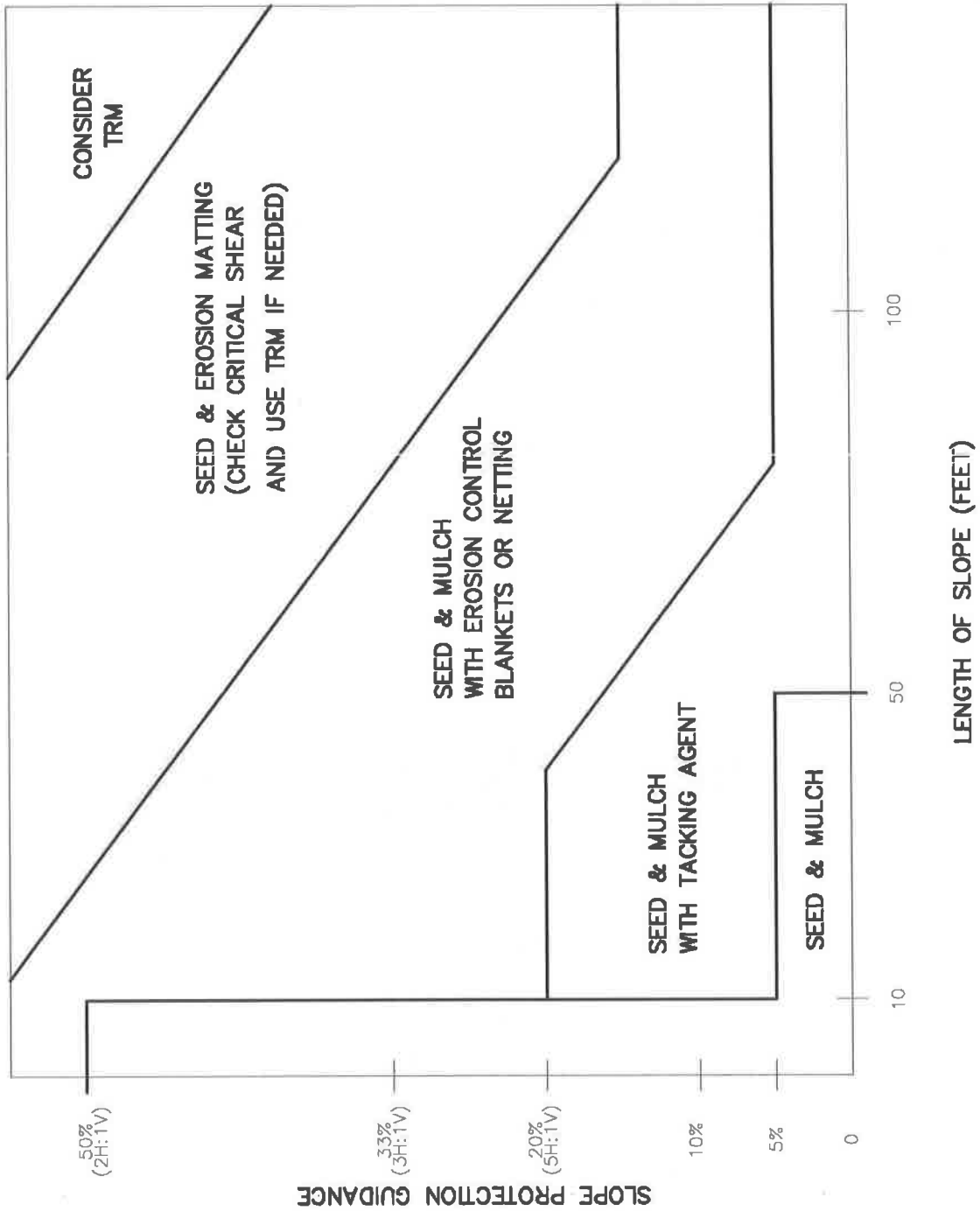
Title: _____



STORMWATER MANUAL

FIGURE 11-1
SLOPE PROTECTION GUIDANCE

(OCTOBER 1, 2016)



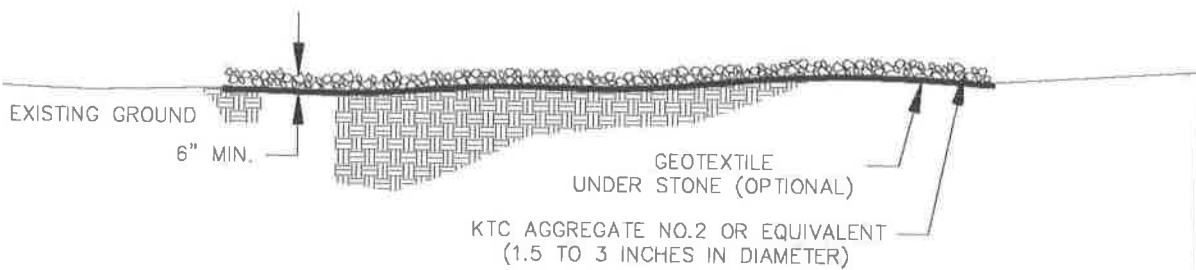


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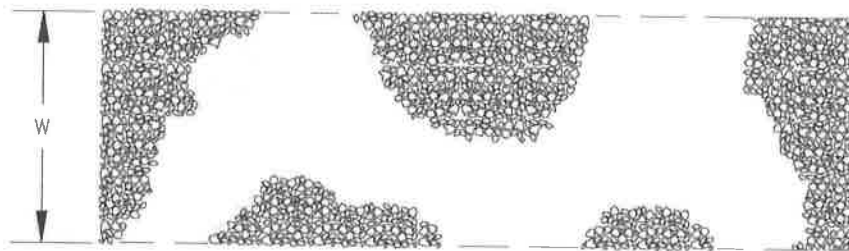
FIGURE 11-2 ROAD/PARKING STABILIZATION

(OCTOBER 1, 2016)

NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.



CROSS SECTION



PLAN VIEW

W = 14' MIN. FOR ONE WAY TRAFFIC
20' MIN. FOR TWO WAY TRAFFIC

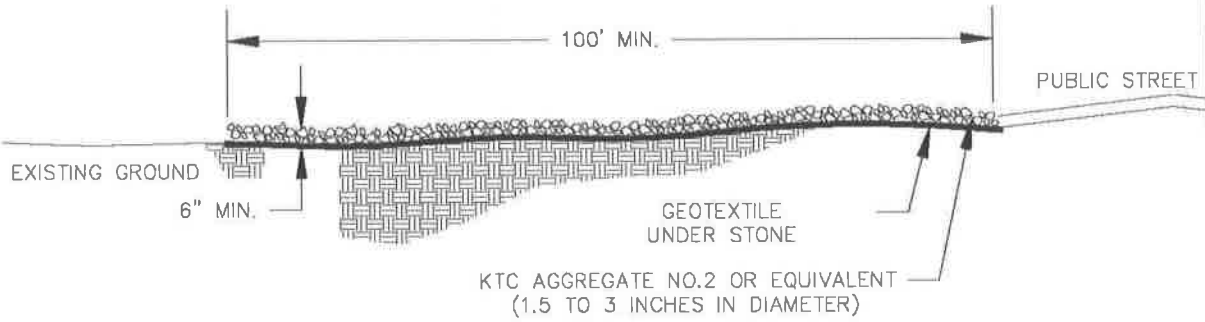


STORMWATER MANUAL

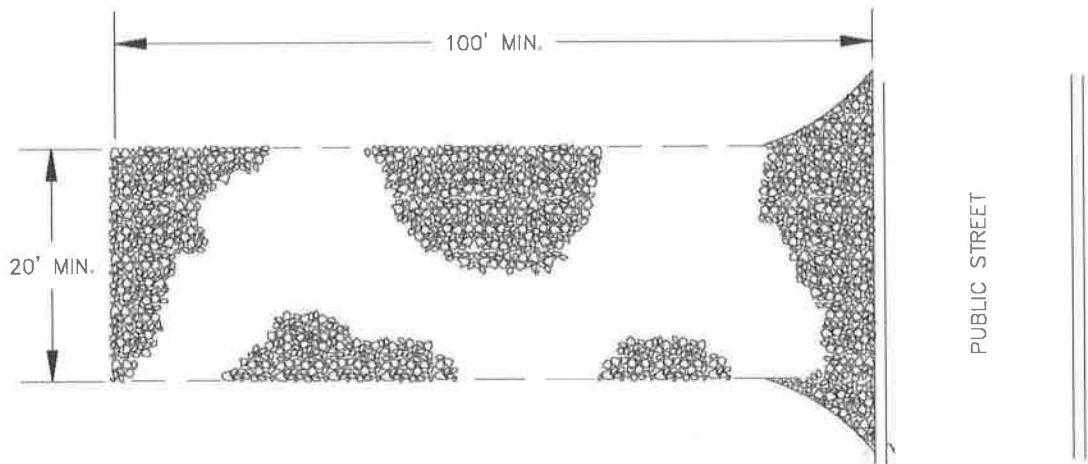
FIGURE 11-3 CONSTRUCTION ENTRANCE

(OCTOBER 1, 2016)

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CROSS SECTION



PLAN VIEW



STORMWATER MANUAL

FIGURE 11-4 CONSTRUCTION ENTRANCE NOTES AND SPECIFICATIONS (OCTOBER 1, 2016)

SPECIFICATIONS FOR GEOTEXTILE FABRIC

GRAB TENSILE STRENGTH	220 LBS. (MIN.) (ASTM D1682)
ELONGATION FAILURE	60% (MIN.) (ASTM D1682)
MULLEN BURST STRENGTH	430 LBS. (MIN.) (ASTM D3768)
PUNCTURE STRENGTH	125 LBS. (MIN.) (ASTM D751) (MODIFIED)
EQUIVALENT OPENING	SIZE 40-80 (US STD SIEVE) (CW-02215)

NOTES

1. A STABILIZED ENTRANCE PAD OF CRUSHED STONE SHALL BE LOCATED WHERE TRAFFIC WILL ENTER OR LEAVE THE CONSTRUCTION SITE ONTO A PUBLIC STREET.
2. SOIL STABILIZATION FABRIC SHALL BE USED AS A BASE FOR THE CONSTRUCTION ENTRANCE.
3. THE ENTRANCE SHALL BE MAINTAINED IN A CONDITION WHICH WILL PREVENT TRACKING OR FLOWING OF SEDIMENT ONTO PUBLIC STREETS OR EXISTING PAVEMENT. THIS MAY REQUIRE PERIODIC TOP DRESSING WITH ADDITIONAL STONE AS CONDITIONS WARRANT AND REPAIR OR CLEAN OUT OF ANY MEASURES USED TO TRAP SEDIMENT.
4. ANY SEDIMENT SPILLED, DROPPED, WASHED, OR TRACKED ONTO PUBLIC STREETS OR INTO STORM DRAINS MUST BE REMOVED IMMEDIATELY.
5. WHEN APPROPRIATE, WHEELS MUST BE CLEANED TO REMOVE SEDIMENT PRIOR TO ENTERING A PUBLIC STREET. WHEN WASHING IS REQUIRED, IT SHALL BE DONE IN AN AREA STABILIZED WITH CRUSHED STONE WHICH DRAINS INTO AN APPROVED SEDIMENT BASIN.

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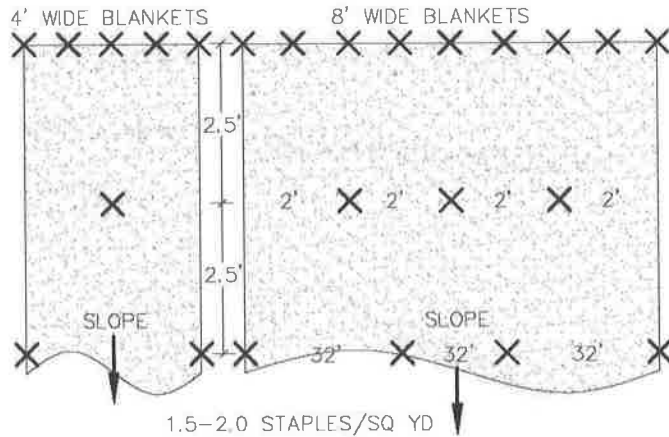


STORMWATER MANUAL

FIGURE 11-5
**STAPLE PATTERN FOR STRAW
OR EXCELSIOR MATS**
(OCTOBER 1, 2016)

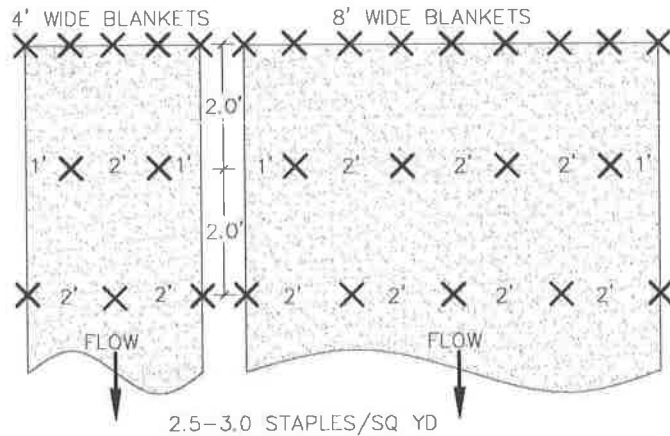
SLOPES UP TO 1.5H:1V

- INSTALL BLANKET VERTICALLY OR HORIZONTALLY
 - USE 12" STAPLE SPACING ON STARTER ROW.
- COHESIVE SOILS:
- NO OVERLAP REQUIRED ON SIDE SEAMS
 - USE 6" STAPLE LENGTH
- NON-COHESIVE SOILS:
- USE 6" SIDE SEAM OVERLAP
 - USE 8" STAPLE LENGTH
 - USE 6" ANCHOR TRENCH AT TOP OF SLOPE



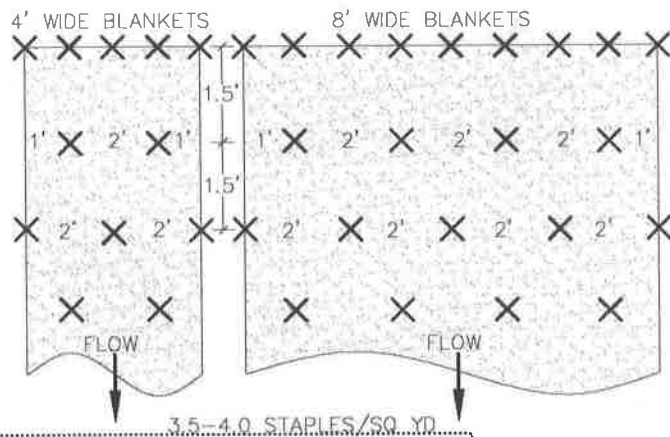
CHANNELS IN COHESIVE SOILS

- USE 6" SIDE SEAM OVERLAP
- USE 6" STAPLE LENGTH
- USE 6" TRANSVERSE ANCHOR TRENCH AT 100-FT. INTERVALS
- USE 12" STAPLE SPACING ON STARTER ROW.
- UPSTREAM BLANKET SHOULD OVERLAP DOWNSTREAM BLANKET A DISTANCE OF 12" IN A "SHINGLE" FASHION AND BURY THE FINISHED TOE AT LEAST 6".



CHANNELS IN NON-COHESIVE SOILS

- USE 6" SIDE SEAM OVERLAP
- USE 8" STAPLE LENGTH
- USE 6" TRANSVERSE ANCHOR TRENCH AT 50-FT. INTERVALS
- USE 12" STAPLE SPACING ON STARTER ROW.
- UPSTREAM BLANKET SHOULD OVERLAP DOWNSTREAM BLANKET A DISTANCE OF 12" IN A "SHINGLE" FASHION AND BURY THE FINISHED TOE AT LEAST 6".



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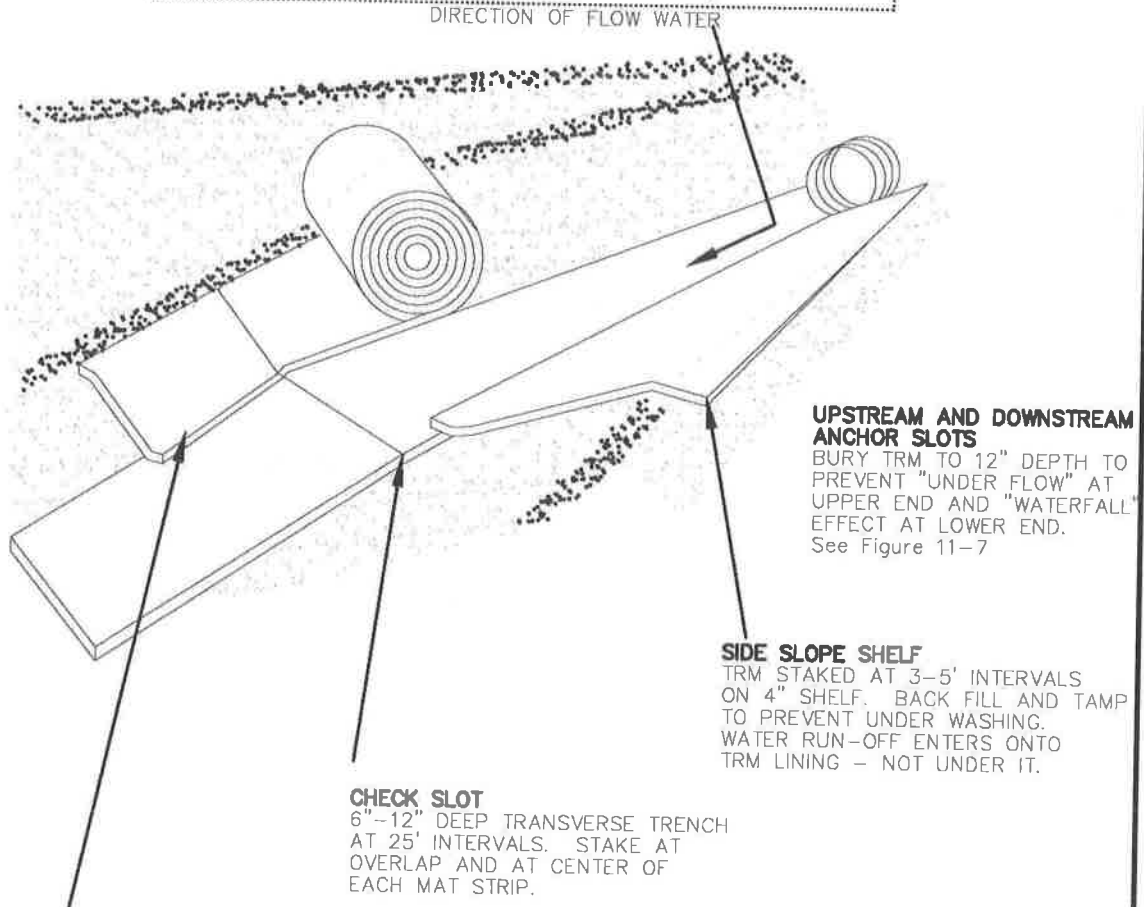


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FIGURE 11-6 PLACEMENT OF TRM IN CHANNEL

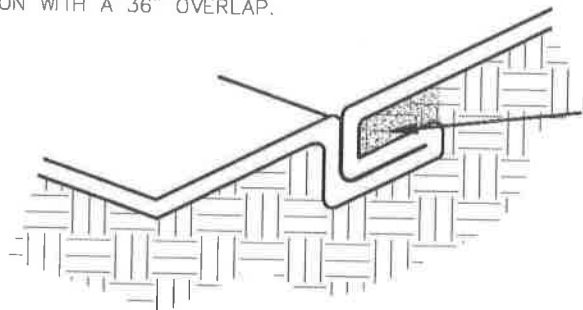
(OCTOBER 1, 2016)

NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.



OVERLAP IN A SHINGLE FASHION
4" OVERLAP STAKED AT 3-5' INTERVALS

WHEN ROLL TERMINATES, IT IS STAKED OVER THE ROLL WHICH EXTENDS DOWNSTREAM IN A SHINGLE FASHION WITH A 36" OVERLAP.



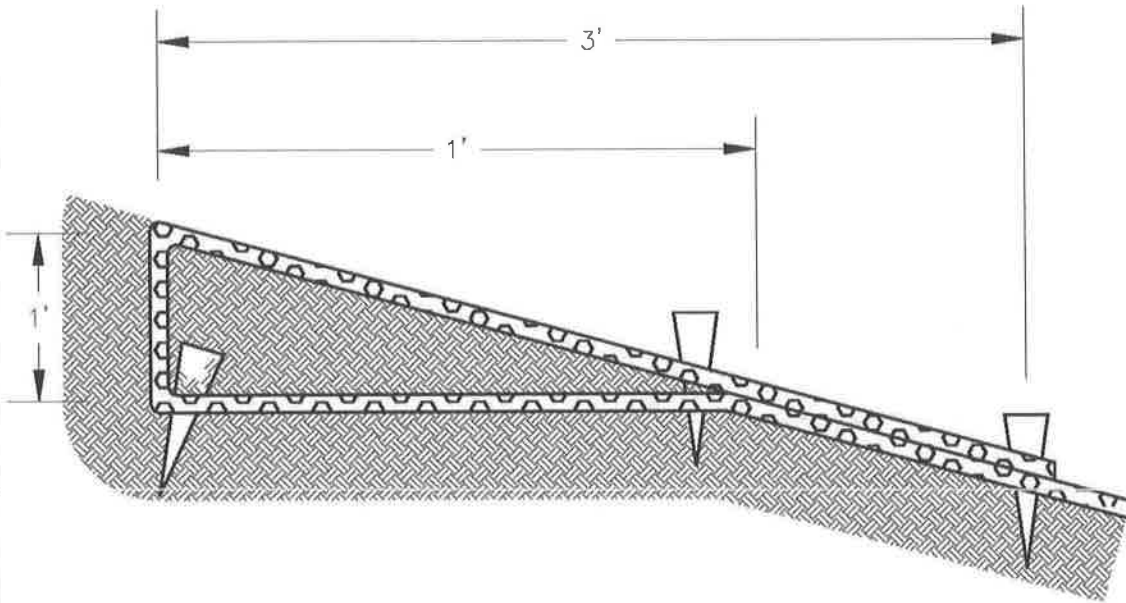
CHECK SLOT DETAIL
STAKE AND BACK FILL IN CHECK SLOT BEFORE CONTINUING TO PLACE UPSLOPE



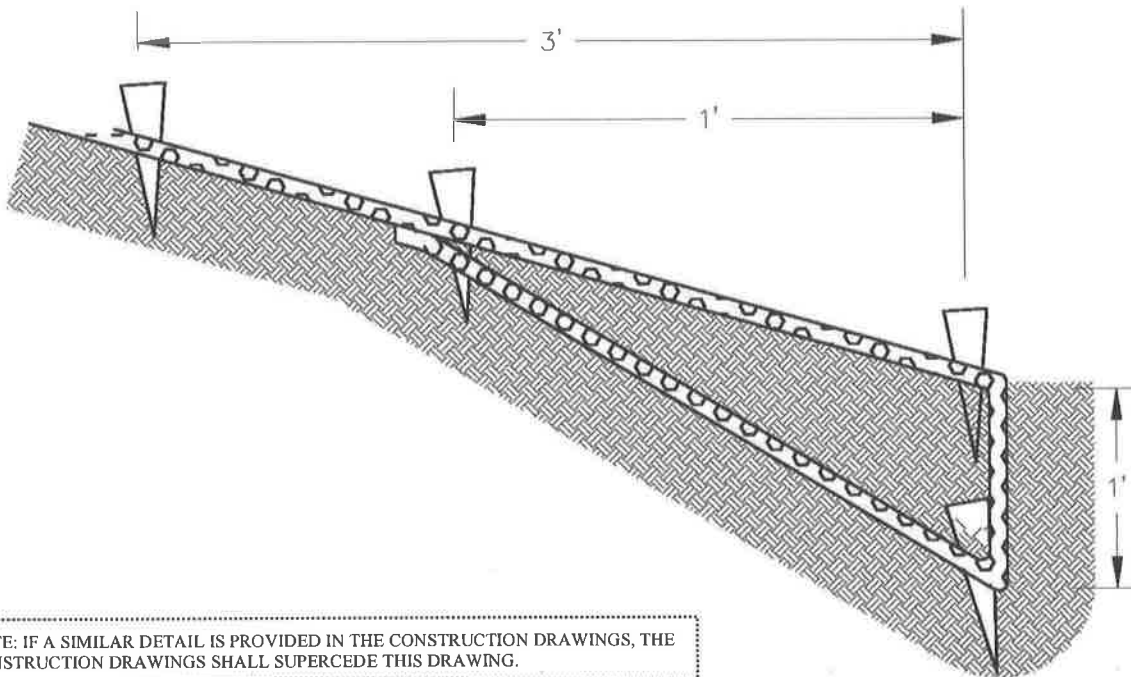
STORMWATER MANUAL

FIGURE 11-7
ANCHOR SLOT DETAILS FOR TRM
(OCTOBER 1, 2016)

UPSTREAM ANCHOR SLOT DETAIL



DOWNSTREAM ANCHOR SLOT DETAIL

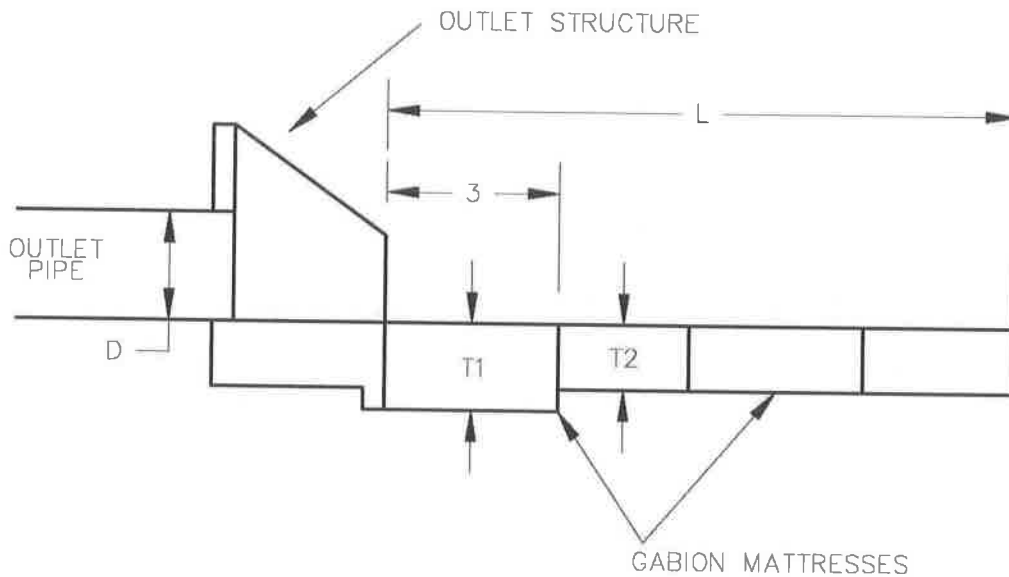


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FIGURE 11-8
CROSS SECTION AT
GABION MATTRESS OUTLET PROTECTION
(OCTOBER 1, 2016)



- T1** = THICKNESS OF FIRST 3 FEET OF GABION MATTRESS TO MATCH DEPTH OF OUTLET STRUCTURE FOUNDATION
- T2** = THICKNESS OF REMAINING GABION MATTRESS, 12 INCHES MINIMUM AND 18 INCHES MINIMUM FOR CALCULATED OUTLET VELOCITIES OF 10 TO 15 FEET PER SECOND.

FOR $D < 36$ INCHES, $L = 12$ FEET
FOR $D > 36$ INCHES, $L = 4 \times D$ FEET
 D = HEIGHT OR WIDTH OF OUTLET, WHICHEVER IS GREATER

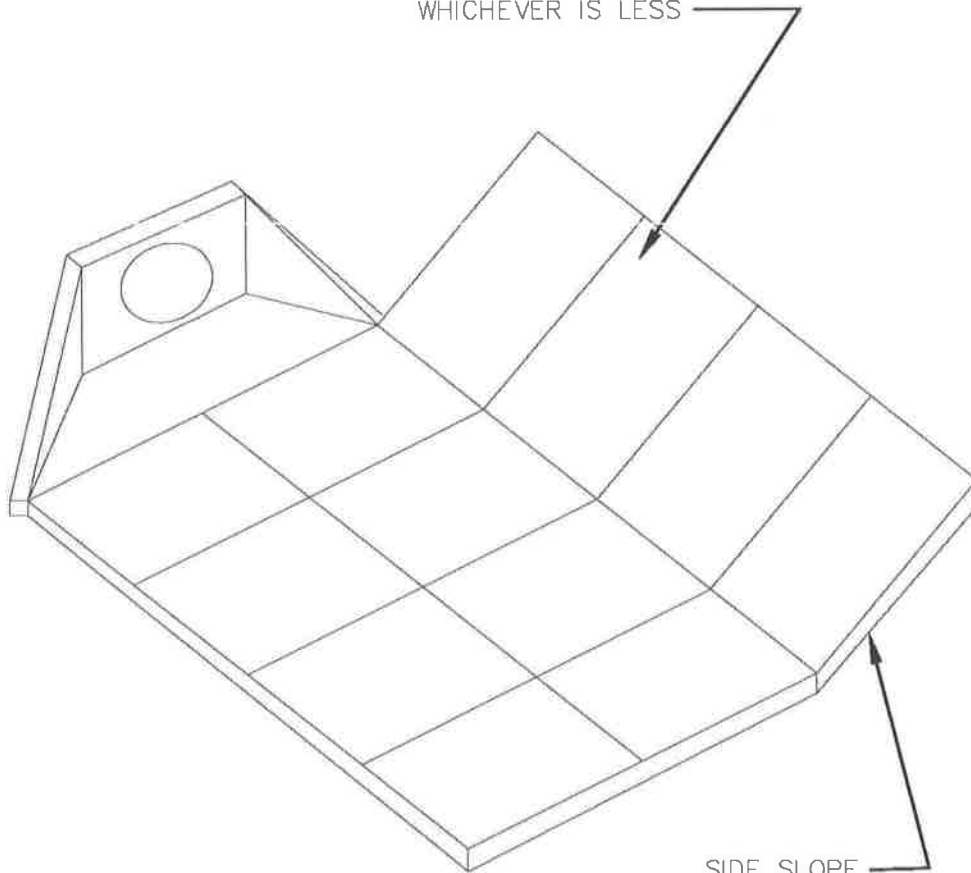
NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.



STORMWATER MANUAL

FIGURE 11-9
GABION MATTRESS AT OUTLET
INTO WELL-DEFINED CHANNEL
(OCTOBER 1, 2016)

EXTEND GABION MATTRESS UP SIDE SLOPE
OF CHANNEL TO TOP OF BANK OR 1' HIGHER
THAN MAXIMUM TAILWATER DEPTH,
WHICHEVER IS LESS



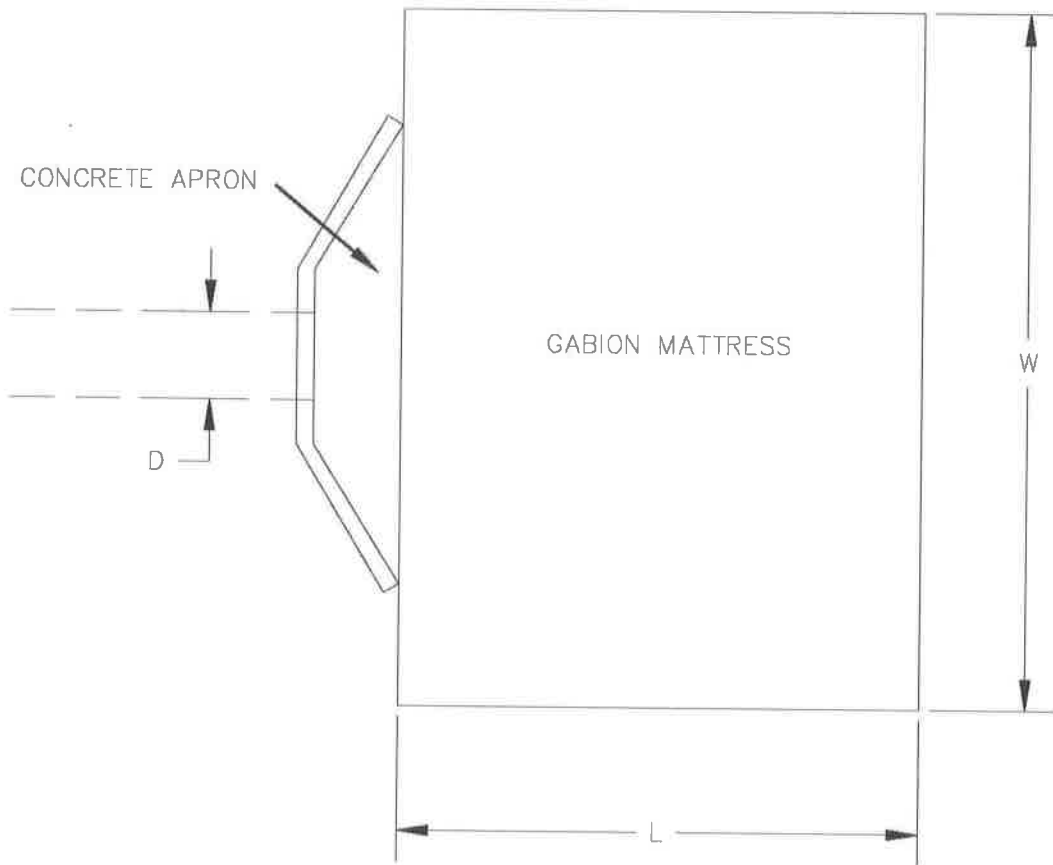
SIDE SLOPE
SHALL NOT EXCEED
2H:1V

NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE
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STORMWATER MANUAL

FIGURE 11-10
PLAN VIEW OF GABION MATTRESS
AT OUTLET INTO FLAT AREA
(OCTOBER 1, 2016)



D = HEIGHT OR WIDTH OF OUTLET, WHICHEVER IS GREATER
FOR $D \leq 36$ INCHES:

$$L = 12 \text{ FEET MINIMUM}$$

$$W = (18 + D) \text{ FEET MINIMUM}$$

FOR $D > 36$ INCHES:

$$L = 4 \times D \text{ FEET MINIMUM}$$

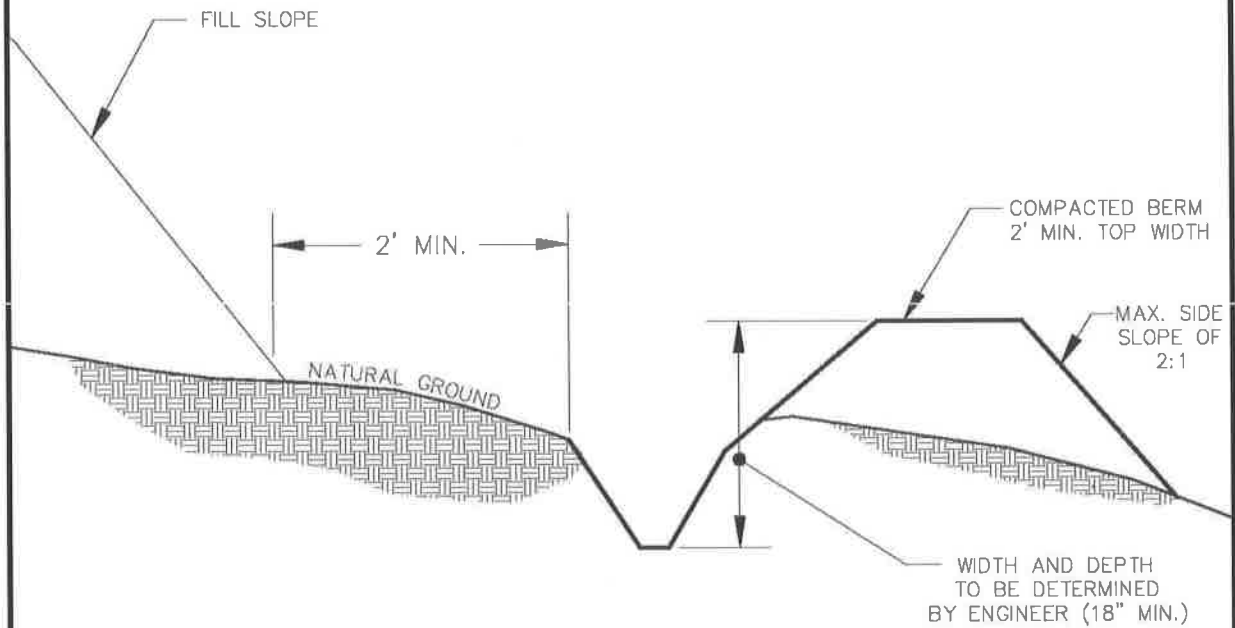
$$W = (2L + D) \text{ FEET MINIMUM}$$

NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.



STORMWATER MANUAL

FIGURE 11-12
TEMPORARY DIVERSION DITCH
(OCTOBER 1, 2016)



NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.

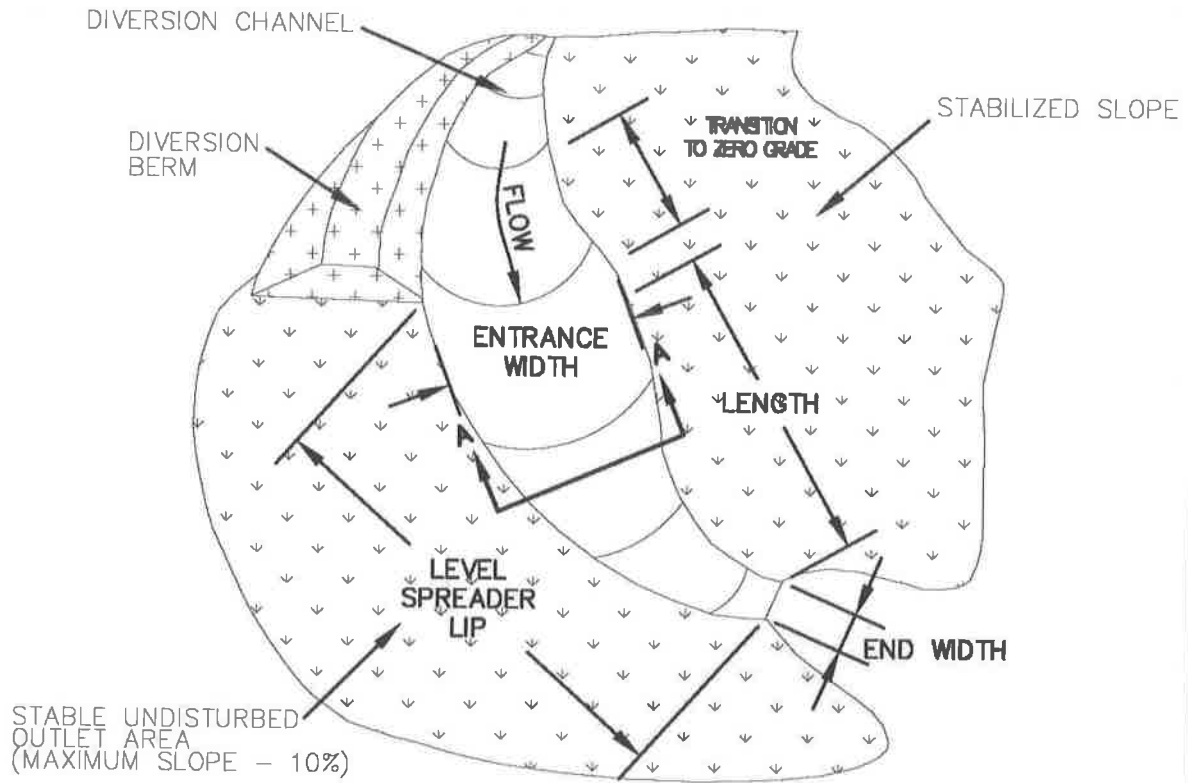


STORMWATER MANUAL

FIGURE 11-13

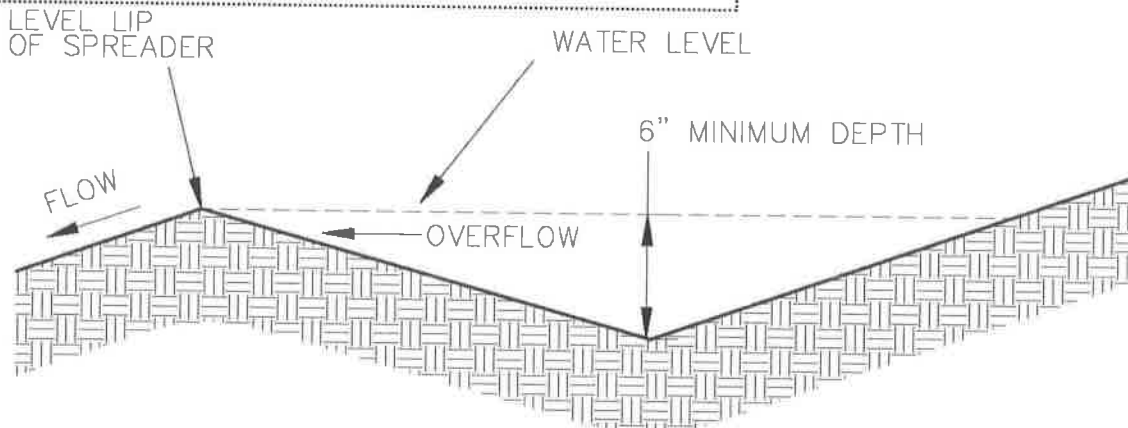
LEVEL SPREADER

(OCTOBER 1, 2016)



PERSPECTIVE

NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.

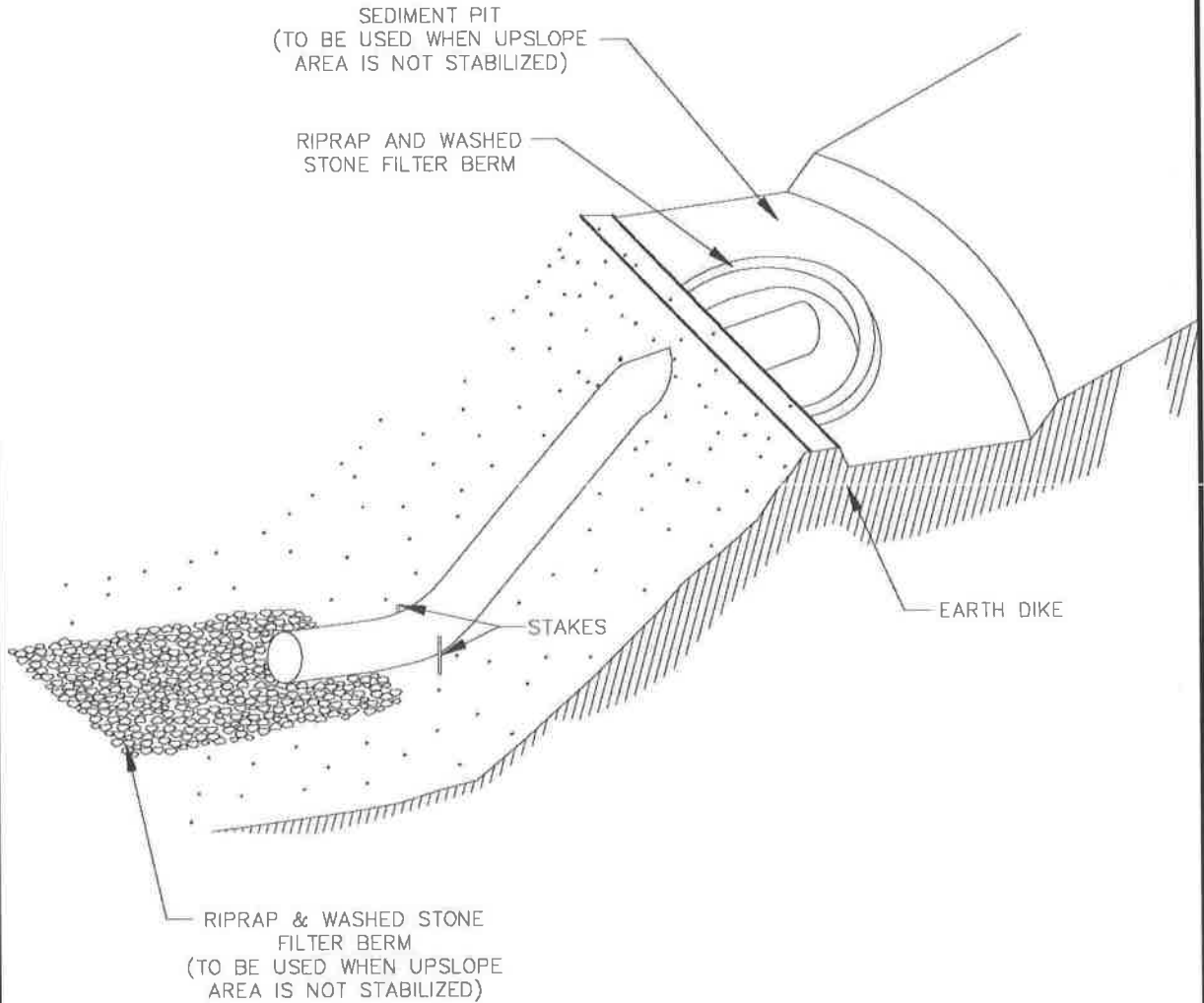


SECTION A-A



STORMWATER MANUAL

FIGURE 11-14
FLEXIBLE PIPE SLOPE DRAIN
(OCTOBER 1, 2016)

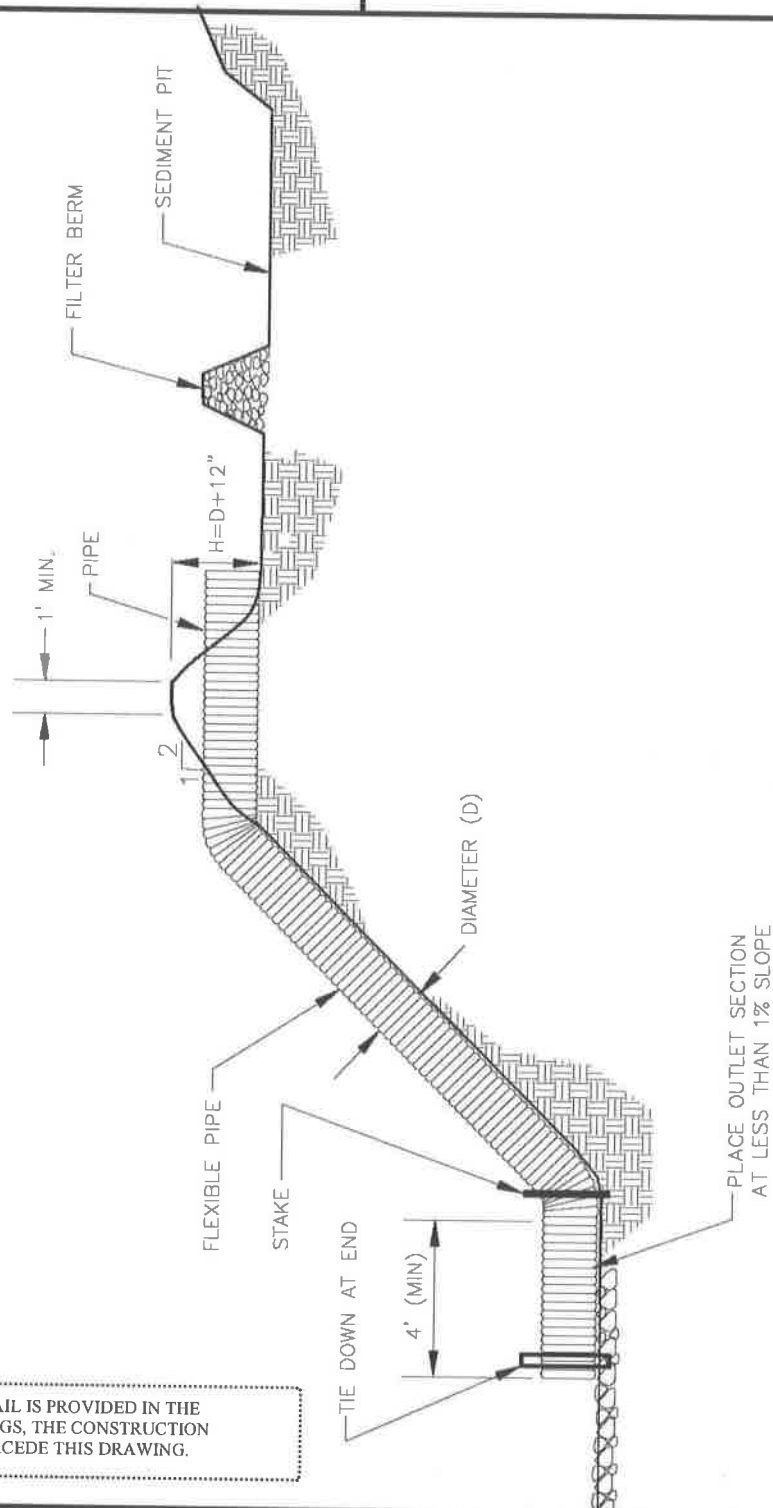


NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.



STORMWATER MANUAL

FIGURE 11-15
SLOPE DRAIN - PROFILE
(OCTOBER 1, 2016)



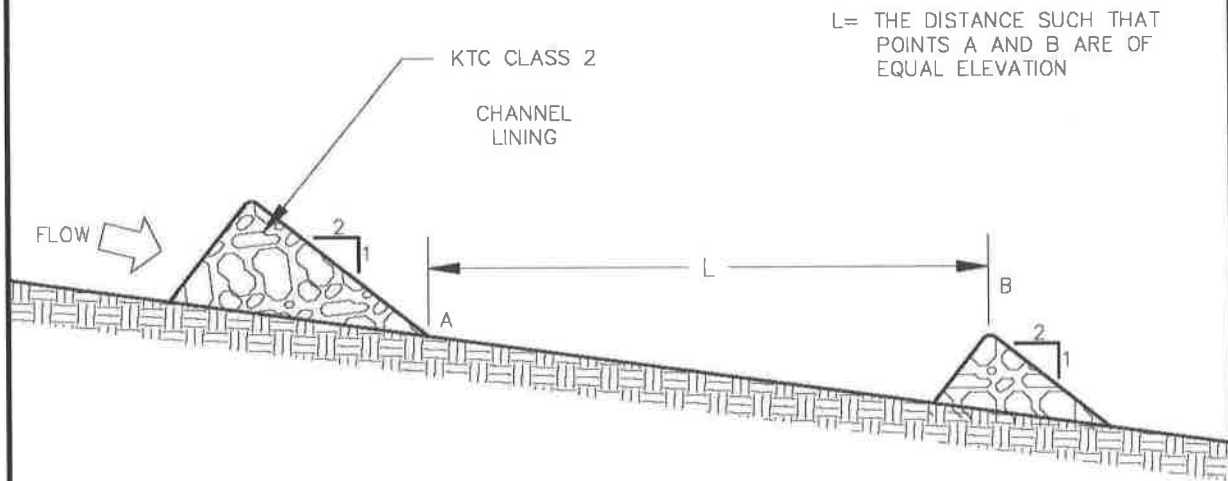


STORMWATER MANUAL

FIGURE 11-16

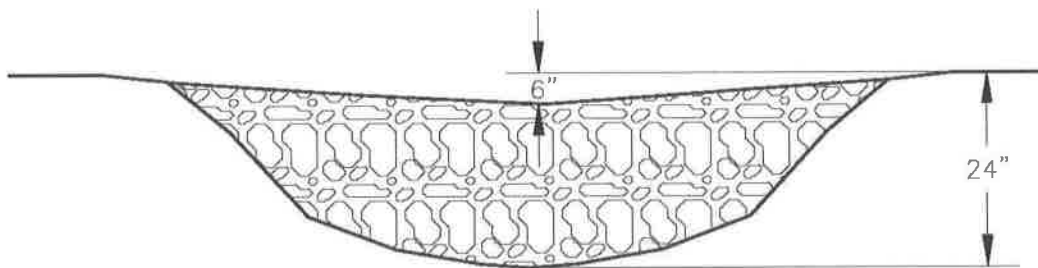
ROCK CHECK DAM

(OCTOBER 1, 2016)



L= THE DISTANCE SUCH THAT
POINTS A AND B ARE OF
EQUAL ELEVATION

LONGITUDINAL SECTION SHOWING
SPACING BETWEEN CHECK DAMS



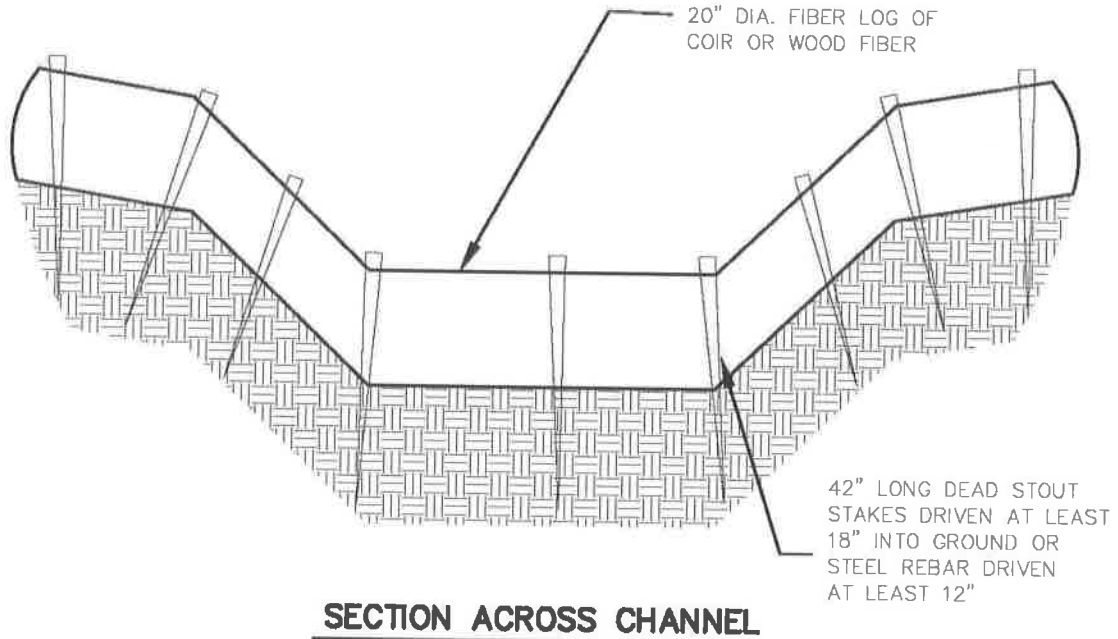
SECTION ACROSS CHANNEL

NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.

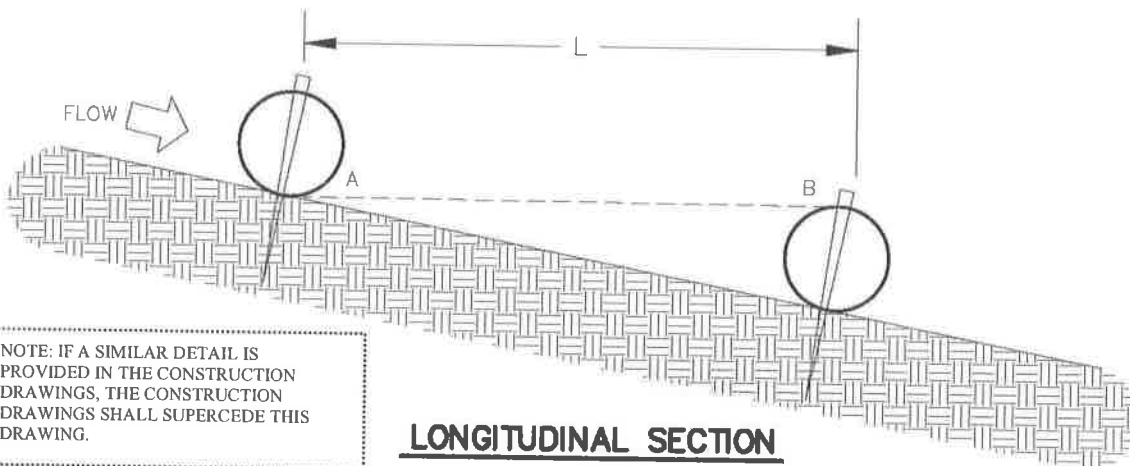


STORMWATER MANUAL

FIGURE 11-17
FIBER LOG CHECK DAM
(OCTOBER 1, 2016)



STAKES SHALL BE SPACED NO FURTHER THAN 24" AND SHALL BE DRIVEN AT EACH SIGNIFICANT SLOPE BREAK AND WITHIN 6" OF EACH END.



NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.

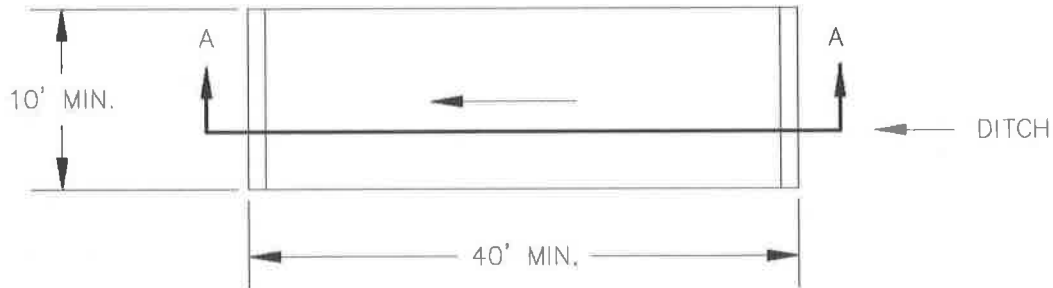
L = DISTANCE SUCH THAT POINTS A AND B ARE OF EQUAL ELEVATION



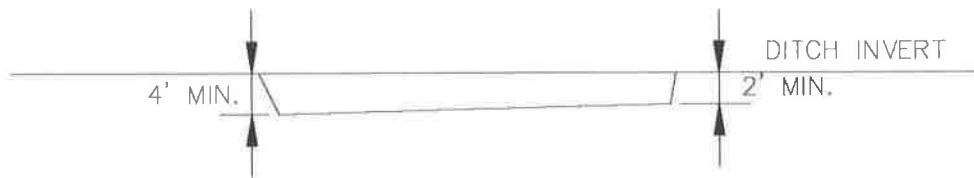
STORMWATER MANUAL

FIGURE 11-18
SEDIMENT TRAP

(OCTOBER 1, 2016)



PLAN VIEW



SECTION A-A

NOTES:

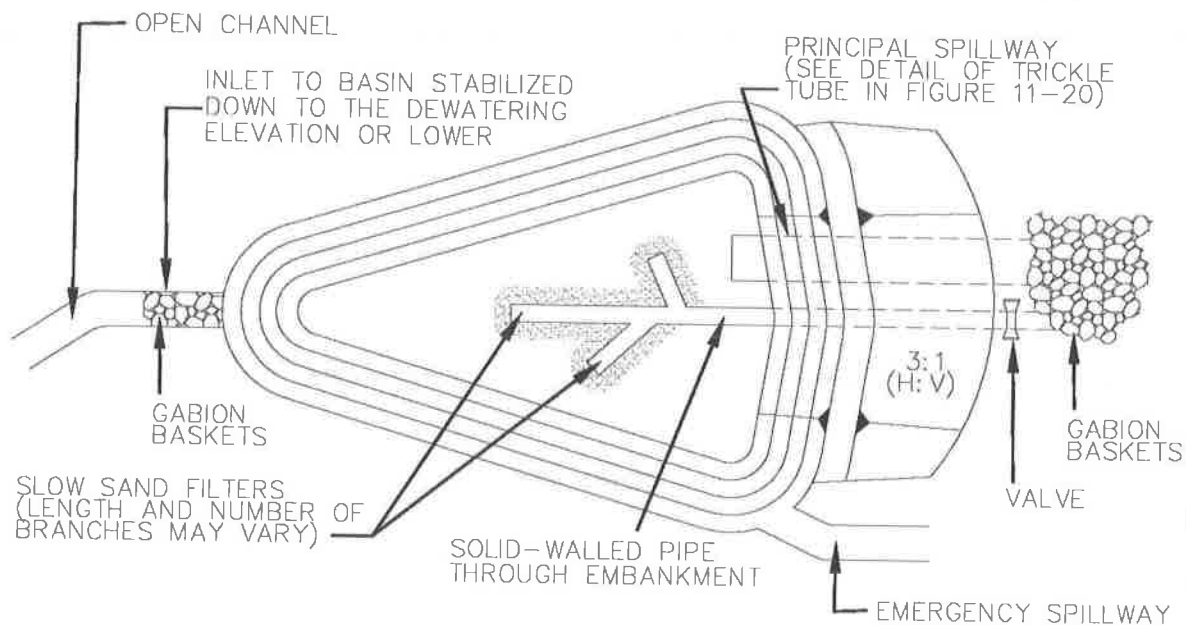
- 1) THE SIZE, SHAPE AND LOCATION OF TRAP MAY BE ADJUSTED FROM THAT SHOWN IN THE CONSTRUCTION PLANS, AS DIRECTED BY THE ENGINEER.
- 2) THE SEDIMENT TRAP MAY BE CONSTRUCTED AS DIRECTED BY THE ENGINEER AS LONG AS THE AREA AND DEPTH IS AT LEAST AS THAT INDICATED ON THE PLANS.
- 3) SEDIMENT TRAP SHALL BE CONSTRUCTED BY EXCAVATING THE BASIN IN NATURAL OR EXCAVATED CHANNELS. SEDIMENT DEPOSITS IN TRAP SHALL BE REMOVED EACH TIME THE TRAP IS APPROXIMATELY 50 PERCENT FILLED. WHEN THEIR USEFULNESS HAS ENDED, THE TRAPS SHALL BE REMOVED, SURPLUS MATERIAL DISPOSED OF AND THE ENTIRE DISTURBED AREA SHALL BE SEEDED AND PROTECTED, OR SODDED, AS DIRECTED. SEDIMENT TRAPS MAY REMAIN IN PLACE UPON COMPLETION OF THE PROJECT ONLY WHEN PERMITTED BY THE ENGINEER OR THE PLANS.

NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.

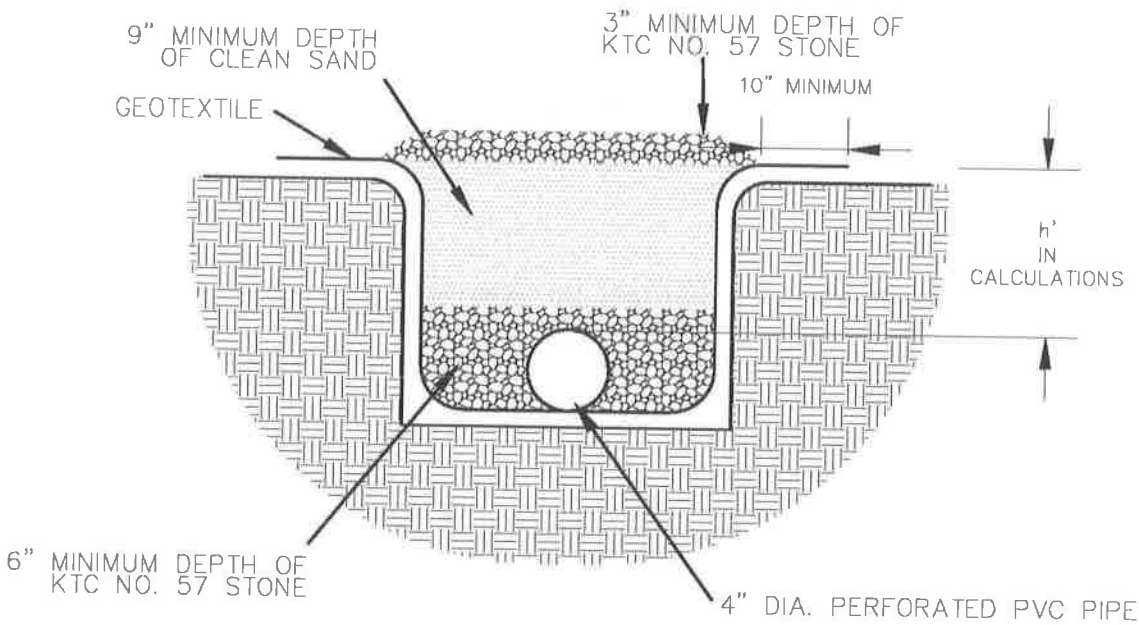


STORMWATER MANUAL

FIGURE 11-19
SEDIMENT POND WITH
SAND FILTER OUTLET
(OCTOBER 1, 2016)



PLAN VIEW
 N.T.S.



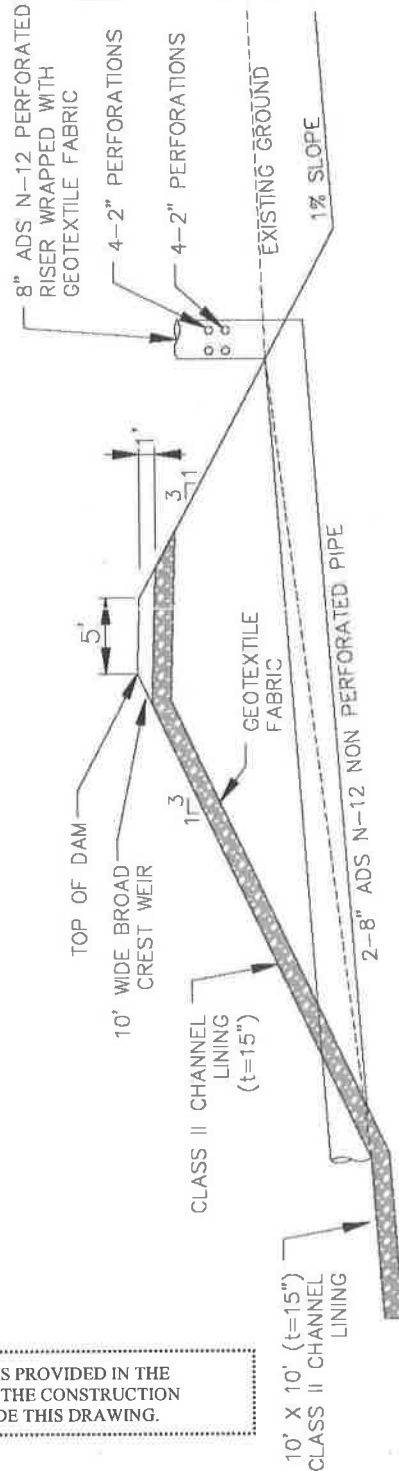
TYPICAL SECTION
 N.T.S.

NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.



STORMWATER MANUAL

FIGURE 11-20
TEMPORARY SEDIMENTATION BASIN
OUTLET STRUCTURE / SPILLWAY
DETAIL
(OCTOBER 1, 2016)



TEMPORARY SEDIMENTATION BASIN
 OUTLET STRUCTURE / SPILLWAY
 N.T.S.

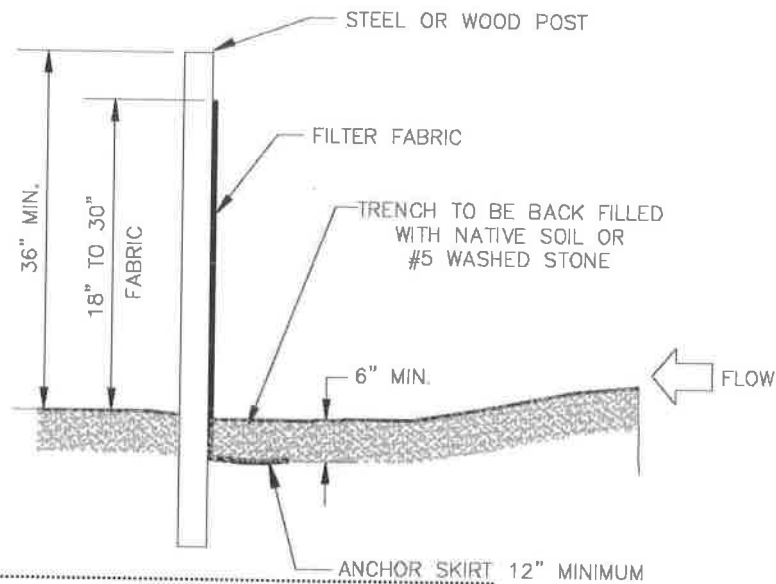
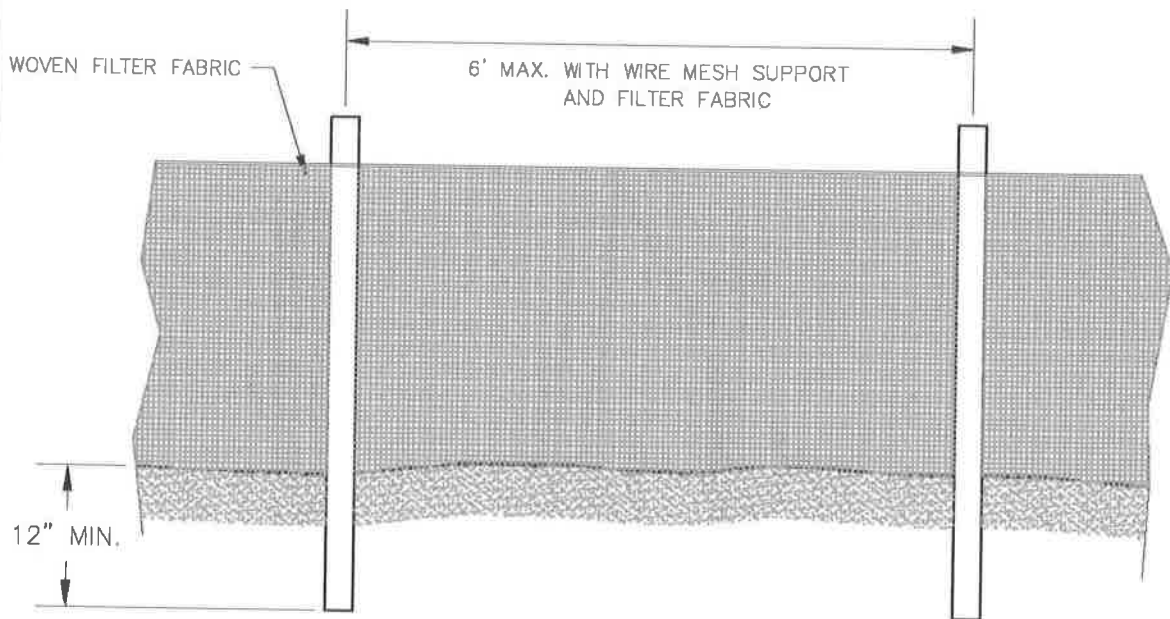
NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE
 CONSTRUCTION DRAWINGS, THE CONSTRUCTION
 DRAWINGS SHALL SUPERCEDE THIS DRAWING.



STORMWATER MANUAL

FIGURE 11-21 TEMPORARY SILT FENCE

(OCTOBER 1, 2016)



NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.



STORMWATER MANUAL

FIGURE 11-22 TEMPORARY SILT FENCE GENERAL NOTES (OCTOBER 1, 2016)

GENERAL NOTES

1. FILTER FABRIC SHALL BE PURCHASED IN A CONTINUOUS ROLL AND CUT TO THE LENGTH OF THE BARRIER. WHEN JOINTS CANNOT BE AVOIDED, FILTER FABRIC SHALL BE SPLICED TOGETHER ONLY AT A POST WITH 3 FOOT MIN. OVERLAP, AND SECURELY SEALED.
2. POSTS SHALL BE SPACED AT 6 FOOT INTERVALS IN AREAS OF RAPID RUNOFF.
3. POSTS SHALL BE AT LEAST 5 FEET IN LENGTH.
4. STEEL POSTS SHALL HAVE PROJECTIONS FOR FASTENING WIRE AND FABRIC.
5. WOOD POSTS SHALL BE 2 INCHES BY 2 INCHES OR EQUIVALENT. STEEL POSTS SHALL BE 1.33 LBS PER LINEAR FOOT.
6. A WIRE MESH SUPPORT FENCE SHALL BE FASTENED SECURELY TO THE UPSLOPE SIDE OF THE POSTS USING HEAVY DUTY WIRE STAPLES AT LEAST 1 INCH IN LENGTH, WIRE TIES OR HOG RINGS. THE WIRE SHALL EXTEND INTO THE TRENCH A MINIMUM OF 2 INCHES AND SHALL NOT EXTEND MORE THAN 36 INCHES ABOVE THE ORIGINAL GROUND SURFACE.
7. WASHED STONE SHALL BE USED TO BURY SKIRT WHEN SILT FENCE IS USED ADJACENT TO A CHANNEL, CREEK, OR POND.
8. TURN SILT FENCE UP SLOPE AT ENDS.

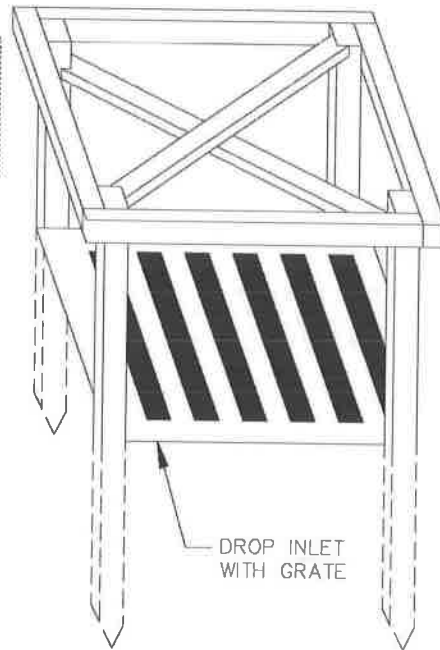
NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.



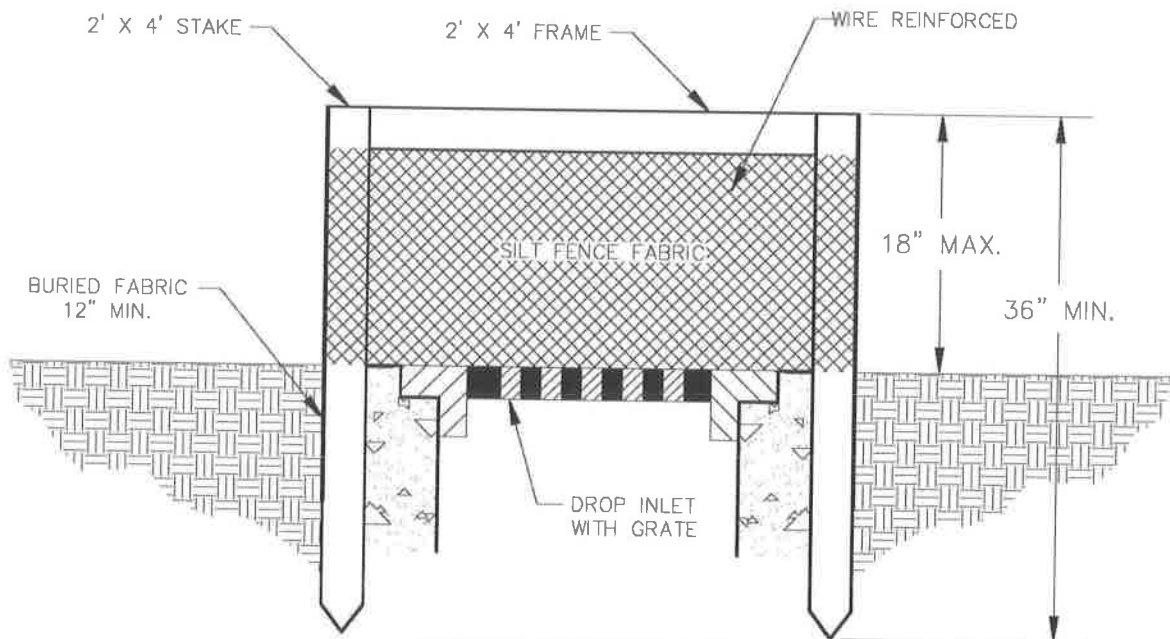
STORMWATER MANUAL

FIGURE 11-23
DROP INLET PROTECTION
USING SILT FENCE
(OCTOBER 1, 2016)

NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.



**ISOMETRIC VIEW OF
2 X 4 WOOD FRAME**



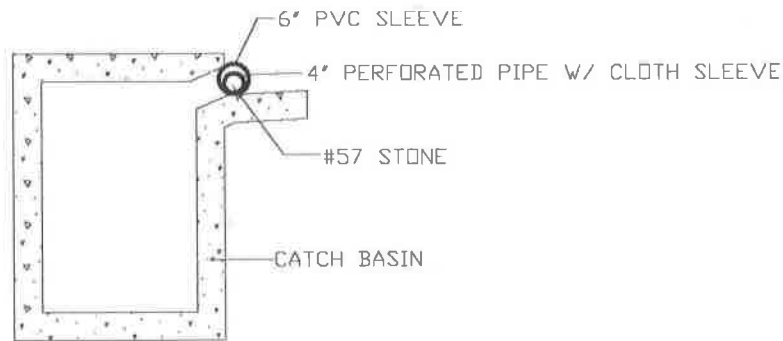
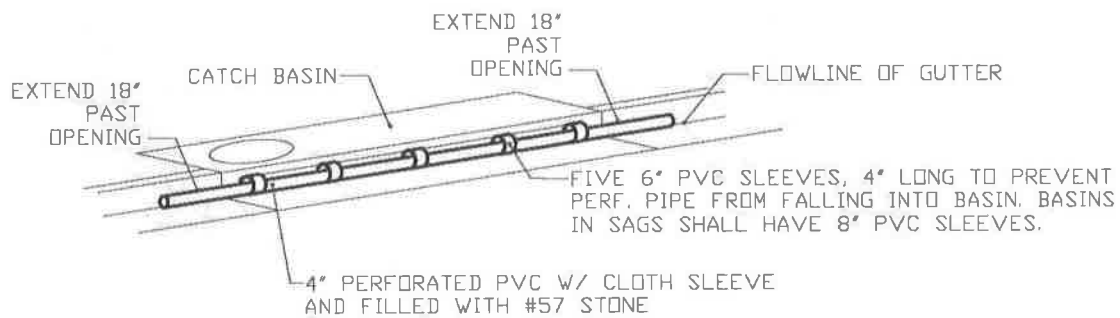
CROSS SECTION VIEW



STORMWATER MANUAL

FIGURE 11-24 CATCH BASIN INLET PROTECTION DETAIL

(OCTOBER 1, 2016)



SIDE VIEW

CATCH BASIN INLET PROTECTION DETAIL
N.T.S.

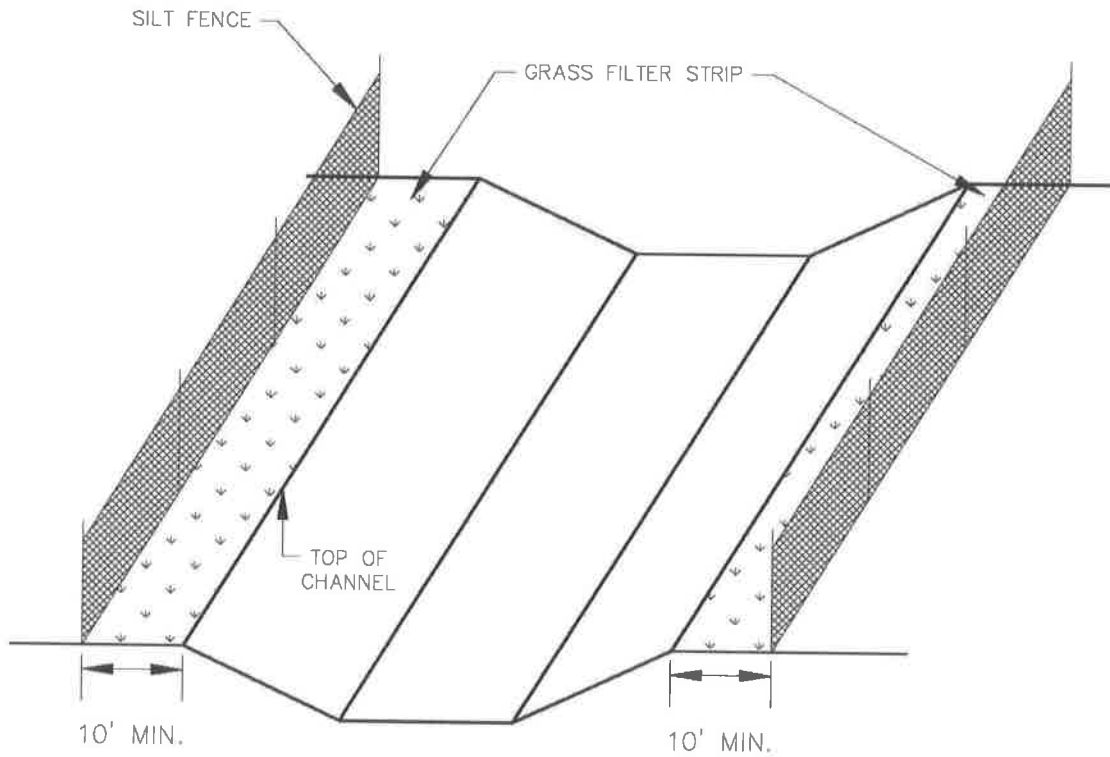
NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.



STORMWATER MANUAL

FIGURE 11-25
FILTER STRIP FOR
CONSTRUCTED CHANNEL

(OCTOBER 1, 2016)

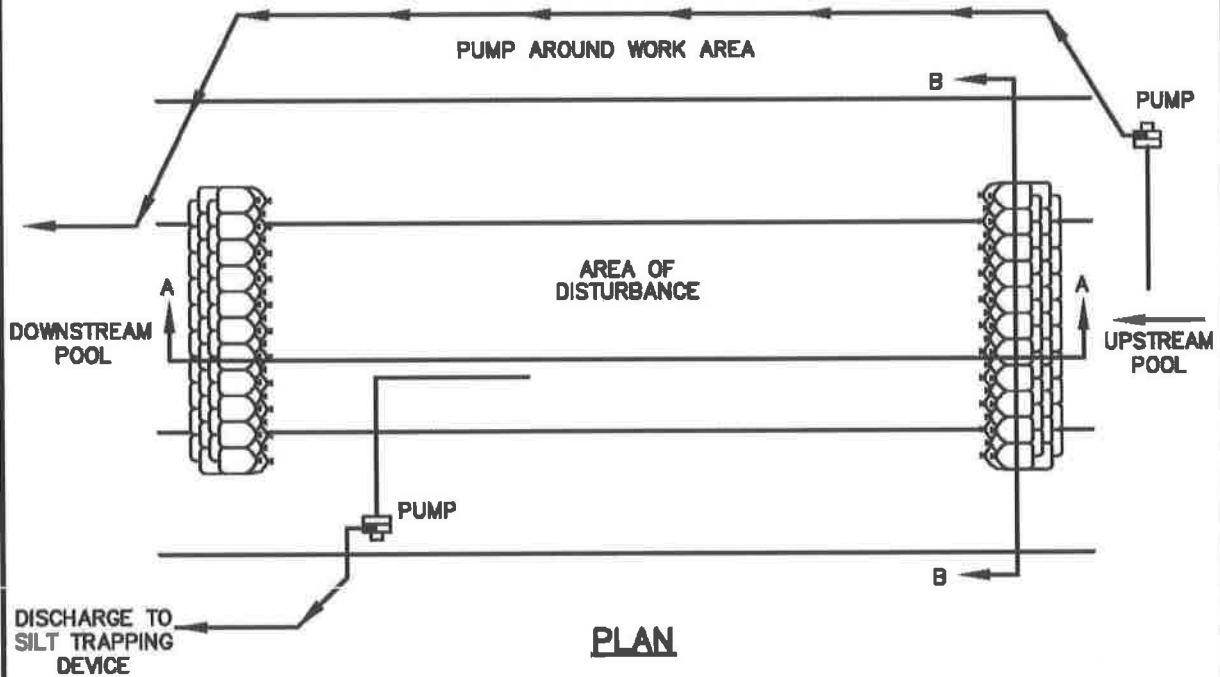


NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.



STORMWATER MANUAL

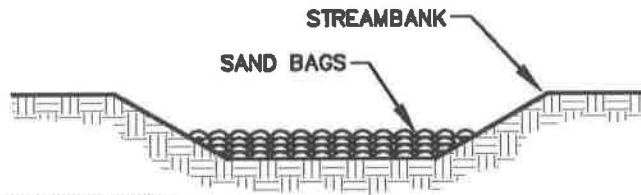
FIGURE 11-26
PUMP-AROUND FLOW DIVERSION
(OCTOBER 1, 2016)



PLAN



SECTION A-A



SECTION B-B

NOTE: IF A SIMILAR DETAIL IS PROVIDED IN THE CONSTRUCTION DRAWINGS, THE CONSTRUCTION DRAWINGS SHALL SUPERCEDE THIS DRAWING.

END OF SECTION

SECTION 02374 – ESC PERMITTING, INSPECTION, AND ENFORCEMENT PROCEDURES

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Permitting, Inspection, and Enforcement Procedures for Erosion, Sediment, and Stormwater Control on Division of Water Quality Capital Construction Projects

DWQ Remedial Measures Plan Projects

DWQ RMP Program Manager: Bob Peterson

DWQ Project Manager: Varies

Construction Contract Administrators (CA): DWQ Consultants

Resident Project Representative (RPR): DWQ Consultants

ESC Plan Reviewer: DWQ Stormwater Section – Amad Al-Humadi

Land Disturbance Permit (LDP) Issuer: DOE New Development

Erosion and Sediment Control Compliance Inspector: RPR

Accela Data Entry: DWQ Compliance & Monitoring (C&M) – Richard Lamey, Kevin Lyne

Land Disturbance Permit (LDP) Permittee: Contractor

DWQ Wastewater Treatment Plant Capital Projects

DWQ Plant Engineer: Tiffany Rank

DWQ Project Manager: Varies

Construction Contract Administrators (CA): Rick Day, Ben Clements, Rick Bowman

Resident Project Representatives (RPR): Varies

ESC Plan Reviewer: DWQ Stormwater Section – Amad Al-Humadi

Land Disturbance Permit (LDP) Issuer: DOE New Development

Erosion and Sediment Control Compliance Inspector: RPR

Accela Data Entry: DWQ Compliance & Monitoring (C&M) – Richard Lamey, Kevin Lyne

Land Disturbance Permit (LDP) Permittee: Contractor

DWQ Stormwater and Water Quality Capital Projects:

DWQ Section Managers: Greg Lubeck or Jennifer Carey

DWQ Project Manager: Varies

Construction Contract Administrator (CA): Rick Day

Resident Project Representatives (RPR): Richard Hall

ESC Plan Reviewer: DWQ Stormwater Section – Amad Al-Humadi

Land Disturbance Permit (LDP) Issuer: DOE New Development

Erosion and Sediment Control Compliance Inspector: RPR

Accela Data Entry: DWQ Compliance & Monitoring (C&M) – Richard Lamey, Kevin Lyne

Land Disturbance Permit (LDP) Permittee: Contractor

Permitting Procedures

1. Contractor shall develop a Stormwater Pollution Prevention Plan / Erosion and Sediment Control Plan (SWPPP/ESC Plan). A SWPPP/ESC Plan template is on the LFUCG website at <https://www.lexingtonky.gov/new-development>. On some projects, the construction contract documents may contain a SWPPP/ESC Plan prepared by LFUCG's consultant for purposes of establishing bid quantities. If the Contractor chooses to use this SWPPP/ESC Plan to obtain the required permits, the Contractor takes sole responsibility for the content of the SWPPP/ESC Plan and the implementation of the plan during construction.
2. Contractor must submit an application for a Land Disturbance Permit to the LFUCG Division of Engineering before beginning project construction. The permit application is available at <https://aca3.accela.com/lexky/>.
3. For projects with a disturbed area of ≥ 1 acre, the contractor must submit a Notice of Intent (NOI) to the KY Division of Water (KDOW) and obtain KYR10 Permit coverage before beginning construction of any kind on the site. The NOI can be submitted electronically at <http://dep.ky.gov/formslibrary/Documents/KYR10PermitPage.pdf>.
4. Contractor cannot start project work until they have obtained the LFUCG Land Disturbance Permit and KYR10 Permit coverage (if applicable – see above).
5. Amad Al-Humadi will review the SWPPP/ESC Plan, confirm that the Contractor has obtained KYR10 Permit coverage (if applicable – see above), and authorize the Contractor to install the initial BMPs.
6. Contractor then installs the initial BMPs, prior to project work (general excavation, grading, etc.).
7. Amad Al-Humadi inspects the installation of the initial BMPs and authorizes DOE New Development to issue the Land Disturbance Permit. Contractor then begins the project.

Contractor Responsibilities

Contractor shall:

1. Develop a SWPPP/ESC Plan, or review and agree to use the SWPPP/ESC Plan prepared by LFUCG's consultant, or amend it as needed.
2. Attend a pre-construction conference with LFUCG.
3. Post the LFUCG Land Disturbance Permit and KYR10 Permit (if applicable) on the project sign at the site, and keep a copy of the SWPPP/ESC Plan on site and available for review.
4. Follow the SWPPP/ESC Plan; revise and redline it as conditions change on the site.
5. Install and maintain BMPs to prevent sediment from washing into streets, storm sewers, and streams. All runoff from disturbed areas must pass through a BMP before leaving the site.
6. Maintain a 50-foot vegetative buffer strip along perennial and intermittent streams (including impounded streams), wetlands, sinkholes, and inlets.
7. If work must be done within 50 feet of a perennial or intermittent stream, wetland, sinkhole, or inlet, complete work as soon as possible and stabilize the area within 24 hours after completing work.
8. Conduct an ESC inspection at least once every 7 calendar days and within 24 hours after each rainfall of 0.5 inches or greater.
9. Complete and sign the inspection form after each inspection. Keep the completed inspection forms on site and available for review.
10. Stabilize inactive portions of the site with straw, blanket, seed, or other cover within 14 days of no activity, and provide permanent stabilization within 14 days of reaching final grade.
11. If the project has a KYR10 Permit, file a Notice of Termination with the KY Division of Water and forward to the LFUCG Division of Engineering and LFUCG Division of Water Quality when construction has been completed and the site is stabilized. Final stabilization is defined as follows from KYR10: "All soil disturbing activities at the site have been completed and either of the two following criteria are met – a uniform (e.g., evenly distributed, without large bare areas) perennial vegetative cover with a density of 70 percent of the native background vegetative cover for the area has been established on all unpaved areas and areas not covered by permanent structures, or equivalent stabilization measures (such as the use of riprap, gabions, or geotextiles) have been employed."
12. Respond promptly to Verbal Warnings and Notices of Violation from LFUCG regarding correcting ESC problems.

Inspection Procedures for the Resident Project Representative

Monthly Field Inspection (two times a month if crossing a stream or in a floodplain):

1. Ensure the LFUCG Land Disturbance Permit and KYR10 Permit are posted at the site
2. Ensure SWPPP/ESC Plan is available for review
3. Ensure that the weekly and rain event completed inspection forms are available for review
4. Walk the perimeter of the entire site
5. Note downgradient controls:
 - Inspect ditches and sheet flow areas
 - Silt fences working?
 - Ditches vegetated / stabilized?
 - Significant sediment discharges?
6. Walk around internal disturbed areas
 - Idle for more than 14 days . . . stabilized?
7. Inspect all inlets and ditches
 - Inlets protected, ditches stabilized?
8. Check out material / fuel storage areas
 - Spills? Leaks? Leaching pollutants? Litter / waste managed?
9. Inspect concrete washout(s)
10. Inspect the construction entrance / exit
11. Inspect the 50-foot vegetative buffer strip adjacent to waterways. The buffer strip must be stabilized within 24 hours of any approved construction activity in the buffer strip.
12. Communicate inspection findings to Contractor, note issues that need attention
13. Complete the LFUCG inspection checklist
14. Submit an electronic copy of the completed checklist to the Project Manager and DWQ C&M. DWQ C&M will enter it into Accela
15. Inspect the site the next working day after a storm event of 0.5 inches or greater. Complete the inspection checklist and submit a copy to the Project Manager

Important Items for the Permittee / Contractor / RPR to Verify:

- Posted permits, plans, and inspection reports
- Graded / inactive areas stabilized with seed, mulch, blankets, mats, etc.
- Stabilized, non-eroding ditches
- Maintained silt fences and protected curb / drop inlets
- No mud on the street
- Trash and litter managed
- No disturbance in the 50-foot buffer zone adjacent to streams, wetlands, sinkholes, and inlets, unless approved; areas within the 50-foot buffer must be stabilized within 24 hours

Enforcement Procedures

1. The Contractor will be paid for erosion and sediment control based upon a schedule of values established within the Measurement and Payment section of the specifications (e.g., 25% paid once initial ESCs have been installed and LDP obtained, 50% paid in equal monthly payments for maintenance over the construction period, 25% paid for removal of ESCs and final stabilization). The intent of this provision is to pay the Contractor for ESC maintenance for each month that the BMPs are maintained and functioning properly.
2. When the RPR identifies ESC deficiencies, the RPR shall issue a verbal warning to the Contractor to address the deficiencies. If the deficiencies are not addressed after two verbal warnings, the RPR shall notify the Construction Contract Administrator of the deficiencies. In some cases, the Construction Contract Administrator should be notified immediately. **Refer to the attached Compliance Assistance Guidance for RPRs.**
3. The Construction Contract Administrator shall prepare a written summary of the deficiencies referred by the RPR, and shall notify the Project Manager that additional enforcement measures are needed to achieve compliance.
4. The Project Manager shall use all available means in the contract to obtain compliance, including:
 - a. withholding payment
 - b. notifying the Contractor that LFUCG intends to initiate the process for declaring that the Contractor is in default of the contract and specifying a deadline for addressing the ESC deficiencies
 - c. initiating the process for calling the ESC Performance Bond
 - d. issuing Notices of Violation (NOVs)
 - e. stopping work

Compliance Assistance Guidance for DWQ Capital Project Inspectors

Observed Condition	Verbal Warning to Correct within 3-5 days (See Note 1)	Verbal Warning to Correct within 24 hours (See Note 1)	Notify Contract Administrator Immediately to Ensure Compliance	
Construction Entrance to Public Road	Rock pad poorly installed/maintained	Rock pad not installed		
	Small amount of sediment on road	Rock pad completely covered with soil		
Unstabilized Areas	Flat inactive disturbed areas not stabilized in 14 days	Significant amount of sediment on road Ditches not stabilized immediately after construction		
	Disturbed, inactive slopes not stabilized within 14 days	Disturbed, inactive slopes above waterways, wetlands, floodplains, critical areas not stabilized within 24 hours	Discharge of concrete wash water, chemicals, other pollutants into inlets, streams, wetlands, etc.	
Inlet Protection	Sediment needs to be removed around inlet protection	Curb inlet protection not in place or improperly installed		
Silt Fencing	Does not match SWPPP/ESC Plan but critical areas and roads are protected	Silt fence not installed per plan and critical areas and roads are not protected		
	Does not comply with Stormwater Manual but is functional	Blowouts have occurred with discharge of sediment to critical areas	Large quantities of sediment in critical areas	
	Needs maintenance/repair, but is not near an inlet or surface water	Not trenched in, is not functional		
Soil Stockpiles	No perimeter controls, downstream BMPs in place	Silt fence needs repairs in critical areas No perimeter controls, downstream BMPs not in place		
		Permit expired	Site not permitted (No LDP or KDOW NOI)	
Permit Violations		Permit not posted or available on site		
		Contact name/phone not posted		
		No self-inspection reports; reports not on site		
		Self-inspection reports not current SWPPP/ESC Plan not on site		Unapproved construction activities in 50-foot buffer zone around sinkholes, streams, wetlands, etc.
			Construction has started, BMPs not installed	

1. Refer issue to Contract Administrator after 2nd Verbal Warning.
2. Critical areas are streams, wetlands, sinkholes, and inlets.

SECTION 02376 - GEOTEXTILE FILTRATION MATERIAL

PART 1 - GENERAL

1.01 SUMMARY

The Contractor shall furnish all labor, materials, and equipment necessary for the installation of the non-woven geotextile in accordance with the Drawings and Specifications.

1.02 SYSTEM DESCRIPTION

The non-woven geotextile is intended to act as a separation geotextile between soil and stone.

1.03 SUBMITTALS

The Contractor shall furnish the following information to the Engineer in accordance with Section 01300.

- A. Geotextile manufacturer's affidavit providing assurance that the qualifications of the Geotextile Manufacturer and the Contractor have been achieved.
- B. A project reference list consisting of the principal details of at least 10 projects totaling at least 8 million square feet of installed geotextile.
- C. Geotextile Manufacturer's Quality Assurance/Quality Control (QA/QC) certifications for each shipment of geotextile to verify that the materials supplied for the project are in accordance with the requirements of this specification. The certificates shall show the following:
 - 1. Unit weight per ASTM D-5261
 - 2. Grab tensile strength per ASTM D-4632
 - 3. Trapezoidal tear strength per ASTM D-4533
 - 4. Burst strength per ASTM D-3786
 - 5. Puncture strength per ASTM D-4833
 - 6. Apparent opening size per ASTM D-4751
 - 7. Permittivity per ASTM D-4491
 - 8. Ultraviolet light resistance per ASTM D-4355
 - 9. Thickness per ASTM D-5199
- D. Manufacturer's warranty covering materials and workmanship of the geotextile.

PART 2 - PRODUCTS

2.01 NON-WOVEN GEOTEXTILE

- A. Non-Woven Geotextile

The non-woven geotextile shall meet the physical requirements below. The geotextile shall be free of holes, tears, defects, and patch-repairs of defects. The geotextile shall be composed of a non-woven needle-punched, discontinuous fiber. Fibers used in manufacture of the geotextile, and threads used in joining the geotextiles by sewing, shall consist of long chain synthetic polymers composed of at least 95 percent by weight polyolefins, polyesters,

or polyamides.

The geotextile and threads used in sewing the geotextile shall be chemically resistant to commonly encountered municipal wastewater pollutants. The geotextile and threads used in sewing the geotextile shall also contain stabilizers or inhibitors to limit degradation due to ultraviolet (UV) light exposure. Polymeric thread used for sewing shall exhibit chemical and UV resistance equal to or exceeding that of the geotextile.

B. Materials

The non-woven geotextile shall achieve compliance with the properties listed below. All values are minimum roll values in weaker principal direction unless indicated otherwise.

PROPERTY	TEST METHOD	NON-WOVEN GEOTEXTILE
Fabric Weight (oz/yd ²)	ASTM D-5261	8
Grab Strength (lbs)	ASTM D-4632	220
Grab Elongation (%)	ASTM D-4632	50
Trapezoid Tear Strength (lbs)	ASTM D-4533	95
Puncture Resistance (lbs)	ASTM D-4833	130
Mullen Burst Strength (psi)	ASTM D-3786	350
Water Flow Rate (gpm/ft ²)	ASTM D-4491	95
Permittivity, Ψ (sec ⁻¹)	ASTM D-4491	1.3
AOS (U.S. Sieve No.)	ASTM D-4751	70
U.V. Resistance (%)	ASTM D-4355	70% after 500 hours of exposure

C. Product Documentation

The Contractor shall provide the Engineer with the QA/QC certifications for each shipment of non-woven geotextile. The certification shall be signed by a responsible party employed by the manufacturer such as the QA/QC Manager, Production Manger, or Technical Services Manager. The QA/QC certifications shall include:

1. Geotextile lot and roll numbers (with corresponding shipping information).
2. Manufacturer test data for raw materials used in the non-woven geotextile production, including those items listed in Article 1.03 C.
3. Manufacturer's test data for finished non-woven geotextile production, including those items listed in Article 1.03 C.

D. Product Labeling

Prior to shipment, the non-woven geotextile manufacturer shall affix a label to each roll identifying the following characteristics:

1. Product identification information (manufacturer name and address, brand name, product code).
2. Lot and roll number.
3. Roll length and width.
4. Total roll weight.

E. Packaging

1. The non-woven geotextile shall be wound around a cardboard core four (4) inches in diameter to facilitate handling. The core is not intended to support the roll for lifting, but shall be sufficiently strong to prevent collapse during transit.
2. All rolls shall be labeled and bagged in packaging that is resistant to photodegradation by ultraviolet light.

PART 3 - EXECUTION

3.01 SHIPPING AND HANDLING

- A. The manufacturer assumes responsibility for initial loading and shipping of the non-woven geotextile. Unloading, on-site handling, and storage are the responsibility of the Contractor.
- B. Handling of rolls of non-woven geotextiles shall be done in a competent manner, such that damage does not occur to the non-woven geotextile nor to its protective wrapping.
- C. The party responsible for unloading the non-woven geotextile shall contact the manufacturer prior to shipment to ascertain the appropriateness of the proposed unloading methods and equipment to be utilized.
- D. A visual inspection of each roll shall be made as it is unloaded to identify if any packaging has been damaged. Rolls with damaged packaging shall be marked and set aside for further inspection. The packaging shall be repaired prior to being placed in storage.

3.02 SITE STORAGE

- A. The location of field storage shall not be in areas where water can accumulate. The rolls shall be elevated off of the ground so as not to form a dam creating the ponding of water. A dedicated area shall be selected at the job site that is away from high traffic areas and well-drained.
- B. Unloading of rolls or pallets at the job site's temporary storage location shall be such that no damage to the geotextile occurs.
- C. Pushing, sliding, or dragging of rolls of non-woven geotextiles shall not be permitted.
- D. The rolls shall be stacked in such a manner as to prevent crushing of the cores, sliding or rolling from the stacks, or damage to the non-woven geotextile.
- E. Outdoor storage of rolls shall not exceed manufacturer's recommendations or longer than six (6) months, whichever is less. For storage periods longer than six (6) months a temporary enclosure shall be placed over the rolls, or they shall be moved within an enclosed facility.

3.03 PLACEMENT

- A. The non-woven geotextile shall be placed at the locations shown in the Drawings.
- B. Geotextiles shall be deployed free of wrinkles and folds.
- C. During installation on slopes, the geotextiles shall be anchored at the top and rolled down the slope.
- D. All geotextiles shall be weighted with sandbags or other material that will not damage the geotextile during the presence of wind. Geotextiles uplifted by wind may be reused upon approval by the Engineer.
- E. The Contractor shall take the necessary precautions to protect the underlying layers upon which the geotextile will be placed.
- F. Trimming of the geotextiles shall be performed using only an upward cutting hook blade. Trimming of the geotextile shall be performed in a manner that will not damage the geomembrane or other underlying materials.
- G. A visual examination shall be carried out over the installed non-woven geotextile to ensure that no potentially harmful objects are present such as small tools, sharp objects, or protruding stones.

3.04 SEAMING AND JOINING

- A. The non-woven geotextile shall be overlapped and sewn together per the manufacturer's recommendations. The minimum overlap shall be one (1) inch.
- B. All seams shall be continuously sewn. On slopes greater than 10:1, all seams shall be oriented parallel to the slope.
- C. On slopes less than or equal to 10:1, damaged areas of a size exceeding 10 percent of the roll width shall be removed and replaced across the entire roll width with new material. Damaged areas of a size less than 10 percent of the roll width may be patched.
- D. On slopes greater than 10:1, geotextile panels which require repair shall be removed and replaced with new material.

- E. The thread used shall consist of high strength polypropylene or polyester. The sewn thread shall be of contrasting color to the non-woven geotextile and of chemical and ultraviolet properties equal to or greater than that of the geotextile.

3.05 DAMAGE REPAIR

- A. Damaged non-woven geotextiles and non-woven geotextiles contaminated with dirt shall be repaired immediately at no additional cost to the Owner.
- B. The patch material used for the repair of a hole or tear shall be the same type of material as the damaged non-woven geotextile.
- C. All patches shall extend at least 12 inches in all directions beyond any portion of the damaged geotextile.
- D. The repair patch shall be sewn in place by hand or machine so as not to accidentally shift out of position or be moved during backfilling or covering operation.
- E. The sewn thread shall be of contrasting color to the geotextile and of chemical and ultraviolet light resistance properties equal to or greater than that of the geotextile.
- F. The repair shall be reviewed by the Engineer.

3.06 BACKFILLING OR COVERING

- A. Covering of the non-woven geotextile shall be done in a controlled manner so as to not shift the geotextile from its intended position.
- B. Covering material shall not be dropped on the non-woven geotextile in a manner that may puncture or damage the geotextile.

END OF SECTION

SECTION 02620 – STORM UTILITY PIPING

PART 1 - GENERAL

1.01 SUMMARY

The Contractor shall furnish all labor, material, and equipment necessary to install storm utility drainage piping together with all appurtenances as shown and detailed on the Drawings and specified herein.

1.02 RELATED SECTIONS

A. Embankment: Section 02223

1.03 SUBMITTALS

- A. The Contractor shall comply with the requirements of Section 01300 of these specifications.
- B. A notarized certification shall be furnished for all pipe and fittings which verifies compliance with all applicable specifications.

PART 2 - PRODUCTS

2.01 PIPING MATERIALS

A. Polyvinyl Chloride (PVC) Pipe

1. Solid Wall PVC Pipe (SDR 35)

- a. PVC pipe and fittings less than 15 inches in diameter shall conform to the requirements of ASTM Standard Specifications for Type PSM Polyvinyl Chloride (PVC) Sewer Pipe and Fittings, Designation D 3034. Pipe and fittings shall have a minimum cell classification of 12454B or 12454C as defined in ASTM D 1784. All pipe shall have a pipe diameter to wall thickness ratio (SDR) of a maximum of 35.
- b. PVC pipe and fitting with diameters 18-inch through 27-inch shall conform to the requirements of ASTM D 17845 and ASTM F 679. Pipe and fittings shall have a minimum cell classification of 14545C. The minimum wall thickness shall conform to T-1 as specified in ASTM F 679.
- c. Joints shall be push-on bell and spigot type using elastomeric ring gaskets conforming to ASTM D 3212 and F 477. The gaskets shall be securely fixed into place in the bells so that they cannot be dislodged during joint assembly. The gaskets shall be of a composition and texture which is resistant to common ingredients of sewage and industrial wastes, including oils and groundwater, and which will endure permanently under the conditions of the proposed use.

- d. Pipe shall be furnished in lengths of not more than 13 feet. The centerline of each pipe section shall not deviate from a straight line drawn between the centers of the openings at the ends by more than 1/16 inch per foot of length.
 - e. PVC pipe shall not have a filler content greater than ten percent (10%) by weight relative to PVC resin in the compound.
 - f. PVC pipe shall be clearly marked at intervals of 5 feet or less with the manufacturer's name or trademark, nominal pipe size, PVC cell classifications, the legend "Type PSM SDR 35 PVC Sewer Pipe" and the designation "ASTM D 3034", or "ASTM F 679". Fittings shall be clearly marked with the manufacturer's name or trademark, nominal size, the material designation "PVC", "PSM" and the designation "ASTM D 3034", or ASTM F 679".
 - g. PVC pipe shall have minimum pipe stiffness of 46 psi for each diameter when measured at 5 percent vertical ring deflection and tested in accordance with ASTM D 2412.
 - h. Five (5) copies of directions for handling and installing the pipe shall be furnished to the Contractor by the manufacturer at the first delivery of pipe to the job. PVC pipe installation shall conform to ASTM D 2321 latest revision.
2. Perforated PVC Pipe (SDR 35)
- a. The perforated PVC pipe shall be SDR 35 (unless noted otherwise on the Drawings) in size(s) noted on Drawings and meet the requirements listed above.
 - b. All perforated pipe shall have perforations cleanly cut and uniformly spaced along the length of the pipe.
 - c. The diameter of all perforations shall be 0.5 inches.
 - d. There shall be four (4) rows of perforations located at 90 degrees, 180 degrees, 270 degrees, and 360 degrees around the circumference and with a longitudinal spacing of five (5) inches unless otherwise indicated on the Drawings.
 - e. The pipe shall be installed as shown on the Drawings.

PART 3 - EXECUTION

3.01 PIPING INSTALLATION

- A. General Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Location and arrangement of piping layout take design considerations into account. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.
- C. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.

- D. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- E. Install gravity-flow, nonpressure drainage piping according to the following:
 - 1. Install piping with 36-inch minimum cover. Install PVC sewer piping according to ASTM D 2321 and ASTM F 1668.
- F. Clear interior of piping and manholes of dirt and superfluous material as work progresses.

3.02 PIPE JOINT CONSTRUCTION

- A. Join gravity-flow, nonpressure drainage piping according to the following:
 - 1. Join PVC sewer piping according to ASTM D 2321 and ASTM D 3034 for elastomeric-gasket joints.
 - 2. Join dissimilar pipe materials with nonpressure-type flexible couplings.

3.03 FIELD QUALITY CONTROL

- A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches of backfill is in place, and again at completion of Project.
 - 1. Submit separate report for each system inspection.
 - 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Crushed, broken, cracked, or otherwise damaged piping.
 - 3. Replace defective piping using new materials and repeat inspections until defects are within allowances specified.
 - 4. Reinspect and repeat procedure until results are satisfactory.

END OF SECTION

SECTION 02920 - LAWNS AND GRASSES

PART 1 - GENERAL

1.01 DESCRIPTION OF WORK

- A. Provide all labor, materials, equipment, and services required for seeding of all disturbed areas caused by construction activities.

1.02 RELATED DOCUMENTS

- A. Drawings and General Provisions of Contract, including General and Supplementary Conditions and Division-1 Specification sections, apply to Work of this Section.

1.03 MAINTENANCE

- A. Maintenance shall begin immediately following the last operation of installation for each portion of lawn.
- B. Lawns shall be maintained by watering and mowing for a period of forty-five (45) days. At the end of this period an inspection will be made and any deficiencies, which may be attributable to the Contractor, will be noted in writing. At this time, the Owner will assume the maintenance. Another inspection will be made at the beginning of the next planting season, and any of the previously noted deficiencies still existing shall be repaired by the Contractor.

1.04 INSPECTION FOR ACCEPTANCE

- A. The Inspection of the Work:

The inspection of the work of lawns to determine the completion of contract work exclusive of the possible replacement of plants, will be made by the Engineer upon written notice requesting such inspection submitted by the Contractor at least ten (10) days prior to the anticipated date.

- B. Acceptance:

After inspection, the Contractor will be notified in writing by the Owner of acceptance of all work of this Section, exclusive of the possible replacement of plants subject to guaranty, or if there are any deficiencies of the requirements of completion of the Work.

PART 2 - PRODUCTS

2.01 WATER

- A. Water used in this work shall be suitable for irrigation and free from ingredients harmful to plant life.
- B. Hose and other watering equipment required for the Work shall be furnished by the Contractor.

2.02 TOPSOIL

- A. The Contractor shall furnish and place topsoil to a minimum depth of three (3) inches for seeding. The topsoil shall be fertile, natural soil, typical of the locality, free from large stones, roots, sticks, peat, weeds, and sod, and obtained from naturally well-drained areas. It shall not be excessively acid or alkaline nor contain other toxic material harmful to plant growth. Topsoil stockpiled from other operations on-site may be used, but the Contractor shall furnish additional topsoil at his own expense, if required.

2.03 FERTILIZER

- A. Commercial fertilizer for lawn areas shall be complete fertilizer, formula 10-10-10, for lawns and shall conform to the applicable state fertilizer laws. Fertilizer shall be uniform in composition, dry and free flowing and shall be delivered to the site in the original, unopened containers, each bearing the manufacturer's guarantee analysis. Any fertilizer which becomes caked or otherwise damaged making it unsuitable for use will not be accepted.
- B. Fertilizer shall be applied at the rate of 25 pounds per 1,000 square feet.

2.04 GRASS SEED

- A. The seed mixture to be sown shall be in the following proportions:

<u>Common Name</u>	<u>Proportion By Weight</u>	<u>% of Purity</u>	<u>% of Germination</u>
Fine Lawn Fescue	40	90	85
Chewings Fescue	25	90	85
Italian Rye Grass	20	90	85
Red Top	10	90	85
White Clover	5	95	90

- B. All seed shall be fresh and clean and shall be delivered mixed, in unopened packages, bearing a guaranteed analysis of the seed mixture.
- C. Germination must be certified to conform to the following minimums:

Purity	90%
Germination	85%

2.05 EROSION CONTROL BLANKET

- A. All seeded areas are to be covered with Erosion Control Blanket.
- B. Erosion Control Blanket shall be double straw net, biodegradable/photodegradable after twelve (12) months, certified seed free and weed free straw.
- C. Mulch on slopes greater than 1: 3 shall be held in place with erosion control netting.
- D. Mulch on areas subject to surface water run-off or in drainage ditches shall be held in place with erosion control netting.

PART 3 - EXECUTION

3.01 TIME OF PLANTING

- A. Planting operations shall be conducted under favorable weather conditions during seasons which are normal for such work as determined by accepted practice in the locality of the project. At the option and on full responsibility of the Contractor, planting operations may be conducted under unseasonable conditions without additional compensation.

3.02 LAWNS

- A. All lawn areas, including areas of cut and fill and where existing ground has been disturbed by construction operations, shall be seeded.
- B. Fertilizer:

Fertilizer shall be applied at the rate of 25 pounds per 1,000 square feet to the lawn area being prepared for planting and mixed lightly into the top few inches of topsoil. Fertilizer may be mixed with and distributed with grass seed.

C. Planting of Lawns:

1. Sowing of Seed:

Immediately before any seed is to be sown, the ground shall be scarified as necessary, and shall be raked until the surface is smooth, friable and of uniformly fine texture. Lawn areas shall be seeded evenly with a mechanical spreader at the rate of 4 pounds per 1,000 square feet of area, lightly raked, rolled with a 200-pound roller and watered with a fine spray. The method of seeding may be varied at the discretion of the Contractor on his own responsibility to establish a smooth, uniform turf composed of the grasses specified. The sowing of seed shall be done only within the season extending from March 1st to May 15th and from September 1st to October 15th, unless other seasons may be approved by the Owner.

2. Erosion Control Blanket:

All seeded areas are to be covered with Erosion Control Blanket. Erosion Control Blankets shall be installed and anchored per manufacturer's instructions in areas of slopes, ditches, or surface water runoff.

3.03 CLEAN UP

- A. All soil, peat or similar material which has been brought over paved areas by hauling operations or otherwise, shall be removed promptly, keeping these areas clean at all times. Upon completion of the planting all excess soil, stone and debris which have not previously been cleaned up shall be removed from the site or disposed of as directed by the Owner. All lawns shall be prepared for final inspection.

3.04 OTHER WORK

- A. The Contractor also shall be responsible for the repair of any damage caused by his activities or those of his subcontractors, such as the storage of topsoil or other materials, operations or equipment, or other usages to all on-site areas outside the contract limits. Such repair operations shall include any regrading, seeding or other work necessary to restore such areas to an acceptable condition.

3.05 QUALITY CONTROL

- A. Areas seeded shall be protected until a uniform stand develops, when it will be accepted and the Contractor relieved of further responsibility for maintenance. Displaced mulch shall be replaced or any damage to the seeded area shall be repaired promptly, both in a manner to cause minimum disturbance to the existing stand of grass. If necessary to obtain a uniform stand, the Contractor shall refertilize, reseed and remulch as needed. Scattered bare spots up to one (1) square yard in size will be allowed up to a maximum of 10 percent of any area.

END OF SECTION

SECTION 03210 – REINFORCING STEEL

PART 1 – GENERAL

1.01 WORK INCLUDED

- A. Reinforcing steel.
- B. Shop Drawings.

1.02 RELATED SECTIONS

- A. Section 03251 – Expansion and Contraction Joints.
- B. Section 03300 – Cast-in-Place Concrete.

1.03 REFERENCES

- A. ASTM A-615 - Deformed and Plain Billet - Steel Bars for Concrete Reinforcement.
- B. ACI 315 - Details and Detailing of Concrete Reinforcement.
- C. ACI 315R - Manual of Engineering and Placing Drawings for Reinforced Concrete Structures.
- D. ASTM A-185 - Welded Steel Wire Fabric For Concrete Reinforcement.
- E. ACI 301- Specifications For Structural Concrete For Buildings.
- F. ACI 318 - Building Code Requirements for Reinforced Concrete.
- G. ACI 117 - Standard Specifications for Tolerances for Concrete Construction and Materials.

1.04 SUBMITTALS

Shop Drawings: The Contractor shall submit a complete set of shop drawings including schedules and bending drawings for all reinforcement used in the work in accordance with ACI 315, and ACI 315R. Review of drawings by the Contractor and the Engineer is required before shipment can be made.

PART 2 - PRODUCTS

2.01 MATERIALS

- A. The minimum yield strength of the reinforcement shall be 60,000 pounds per square inch. Bar reinforcement shall conform to the requirements of ASTM A-615, A-616, or A-617. All bar reinforcement shall be deformed.
- B. Smooth dowels shall be plain steel bars conforming to ASTM A-615, Grade 40.
- C. Welded wire fabric shall conform to ASTM 185, welded steel wire fabric for concrete reinforcement.

2.02 FABRICATION

- A. Reinforcement shall be cold bent. It shall be bent accurately to the dimensions and shapes shown on the plans and to within tolerances specified in the CRSI Manual of Standard Practice.

- B. Reinforcement shall be shipped with other bars of the same size and shape, fastened securely with wire and with metal identification tags using size and mark.

PART 3 - EXECUTION

3.01 PLACING AND FASTENING

- A. Before being placed in position, reinforcement shall be cleaned of loose mill and rust scale, dirt and other coatings that will interfere with development of proper bond.
- B. Reinforcement shall be accurately placed in positions shown on the drawings and firmly held in place during placement and hardening of concrete by using annealed wire ties. Bars shall be tied as required to prevent displacement under foot traffic and during casting operations, and shall be placed within tolerances allowed in ACI 117.
- C. Distance from the forms shall be maintained by means of stays, blocks, ties, hangers or other approved supports. (See paragraph 2.01 D) Fabric reinforcement shall be supplied as flat sheets.
- D. Before any concrete is placed, the Engineer or appointed representative shall have inspected the placing of the steel reinforcement and given permission to deposit the concrete. Concrete placed in violation of this provision will be rejected and thereupon shall be removed.
- E. Unless otherwise specified, reinforcement shall be furnished in the full lengths indicated on the plans. Splicing of bars, except where shown on the plans, will not be permitted without the approval of the Engineer. Where splices are made, they shall be staggered insofar as possible.
- F. Wire mesh reinforcement shall be continuous between expansion joints. Laps shall be at least one full mesh plus 2", staggered to avoid continuous lap in either direction and securely wired or clipped with standard clips.
- G. Dowels shall be installed at right angles to construction joints and expansion joints. Dowels shall be accurately aligned parallel to the finished surface, and shall be rigidly held in place and supported during placing of the concrete. One end of dowels shall be oiled or greased or dowels shall be coated with high density polyethylene with a minimum thickness of 14 mils.

END OF SECTION

SECTION 03251 – EXPANSION AND CONTRACTION JOINTS

PART 1 - GENERAL

1.01 WORK INCLUDED

- A. Forming integral contraction and control joints in concrete.
- B. Visually concealing expansion joints in concrete.

1.02 RELATED SECTIONS

- A. Section 03300 – Cast-in-Place Concrete.

PART 2 - PRODUCTS

2.01 INTEGRAL JOINT MATERIAL

- A. Waterstop for Construction and Control Joints: Unless otherwise shown, waterstops shall be 6" wide, 3/16" minimum thickness, flat-ribbed; dumbbell; or multi-ribbed polyvinyl chloride (PVC), in accordance with Corps of Engineers Specifications CRD-C-572, latest revision, as manufactured by Vinylex Corp, W. R. Grace Company, Greenstreak, or equal. Split-ribbed waterstops may be used where appropriate.
- B. Waterstop for Expansion Joints: Unless otherwise shown, waterstops shall be 9" wide, 1/4" minimum thickness, ribbed with center bulb polyvinyl chloride (PVC) in accordance with Corps of Engineers Specifications CRD-C-572, latest revision as manufactured by Vinylex Corp, W. R. Grace Company, Greenstreak, or equal.
- C. Self Expanding Waterstops:
 - 1. Where indicated on the drawings the Contractor shall install a self-expanding waterstop impregnated with sodium bentonite similar to Volclay Waterstop-RX. The manufacturer's recommended installation procedures shall be followed.
 - 2. Self Expanding Waterstops shall not be used at expansion joints.
- D. Joint Filler: ANSI/ASTM D994, bituminous impregnated fiberboard; closed cell polyethylene; self-expanding cork; of the sizes detailed and in the locations indicated on the Drawings. Bituminous impregnated fiberboard shall not be used to fill joints in liquid retaining structures. Where the application requires cementing the joint filler into place, a pressure sensitive adhesive recommended by the filler manufacturer shall be used.

PART 3 - EXECUTION

3.01 INSTALLATION

- A. Locate and form expansion joints.
- B. Locate and saw cut or placed preformed control joints.
- C. Waterstops shall be provided at all joints where indicated on the drawings. Waterstops shall also be provided in all joints, of water containment and subterranean structures. Install waterstops continuous without displacing reinforcement. All joints between adjacent continuing and intersecting sections of waterstop including butt joints, tee joints, and other angled joints shall be heat fused to form a watertight seal. Waterstops shall not be lapped. Waterstops shall be securely wired in place to maintain proper position during placement of concrete.

- D. Place formed construction joints in slabs or walls as detailed on the Drawings or as directed by Engineer. Set top screed to required elevations. Secure to resist movement of wet concrete.
- E. Install joint fillers and sealants in accordance with manufacturer's instructions. Use primers of type recommended by joint filler and sealant manufacturer.

END OF SECTION

SECTION 03300 – CAST-IN-PLACE CONCRETE

PART 1 – GENERAL

1.01 DESCRIPTION OF WORK

- A. Provide all labor, material, equipment, and services to complete all cast-in-place concrete work stipulated by the project, shown on the Drawings, or as herein specified. Generally, the work is to include, but not limited to, the following:
1. Entire concrete work shown on the contract Drawings.
 2. Steel reinforcement including welded wire fabric.
 3. Exterior concrete pavements, walks, and concrete curbs.
 4. Concrete accessories.
 5. Openings, pockets, chases, blockouts required, or as shown on the Drawings.
 6. Forming, finishing, curing, and patching.
 7. Construction, control, and expansion joints.
 8. Granular base course under all exterior pavements as indicated.
 9. Sealing of construction joints, exterior concrete pavements, and walks.
 10. Non-shrink grout, grout, and patching mortar.
- B. All work shall be performed to provide homogeneous concrete having required strength, durability, weather resistance, and watertight basins without any structural defects such as, but not limited to, planes of weakness, pronounced honeycombs, voids, and air pockets.

1.02 REFERENCES (Latest Editions)

- A. ACI 211.1- Recommended Practice for Selecting Proportions for Normal and Heavyweight Concrete
- B. ACI 301 – Standard Specifications for Structural Concrete
- C. ACI 302 – Guide for Concrete Floor and Slab Construction
- D. ACI 304 – Recommended Practice for Measuring, Mixing, Transporting, and Placing Concrete
- E. ACI 305R – Hot Weather Concreting
- F. ACI 306R – Cold Weather Concreting
- G. ACI 308 – Standard Practice for Curing Concrete
- H. ACI 311 – Recommended Practice for Concrete Inspection
- I. ACI 315 – Details and Detailing of Concrete Reinforcement
- J. ACI 318 – Building Code Requirements for Reinforced Concrete
- K. ACI 350R – Environmental Engineering Concrete Structures
- L. ASTM C33 – Concrete Aggregates

- M. ASTM C94 - Ready-Mixed Concrete
- N. ASTM C150 - Portland Cement
- O. ASTM C260 - Air Entraining Admixtures for Concrete
- P. ASTM C494 - Chemical Admixtures for Concrete
- Q. ASTM C618 - Fly Ash and Raw or Calcinated Natural Pozzolan for Use as a Mineral Admixture in Portland Cement Concrete
- R. ASTM C948 - Test Method for Dry and Wet Bulk Density, Water Absorption and Apparent Porosity of Thin Sections of Glass-Fiber-Reinforced Concrete
- S. ASTM D994 - Preformed Expansion Joint Filler for Concrete (Bituminous Type)
- T. ASTM D1190 - Concrete Joint Sealer, Hot-Poured Elastic Type
- U. ASTM D1751 - Preformed Expansion Joint Fillers for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)
- V. ASTM D1752 - Preformed Sponge Rubber and Cork Expansion Joint Fillers for Concrete Paving and Structural Construction
- W. ASTM E1155 – Test Method for Determining F_F Floor Flatness and F_L Floor Levelness Numbers

1.03 SUBMITTALS

A. Product Data

For each manufactured material and product utilized under this section including, but not limited to, aggregates, admixtures, method of adding admixtures, materials and method of curing, method of developing bond at joints, joint materials, waterstops, and vapor barriers.

B. Design Mixes

For each concrete mix indicated.

C. Shop Drawings

Include details of steel reinforcement placement including material, grade, bar schedules, stirrup spacing, bent bar diagrams, arrangement, and supports. Shop drawings to include the proposed construction and control joint locations.

D. Material Certificates.

E. Testing agency to perform service required in ACI 301.

F. Laboratory tests on concrete.

G. If ready-mixed concrete is used, provide the following:

1. Physical capacity of mixing plant.
2. Trucking facilities available.
3. Estimated average amount which can be produced and delivered to the site during a normal 8-hour day excluding the output to other customers.

4. Delivery Tickets: Furnish to Engineer copies of all delivery tickets for each load of concrete delivered to the site. Provide items of information as specified in ASTM C 94.

1.04 QUALITY ASSURANCE

A. Manufacturer Qualifications

A firm experienced in manufacturing ready-mixed concrete products complying with ASTM C 94 requirements for production facilities and equipment.

B. Comply with ACI 301, "Specifications for Structural Concrete"; including the following unless modified by the requirements of the Contract Documents.

1. General requirements including submittals, quality assurance, acceptance of structure, and protection of in-place concrete.
2. Formwork and form accessories.
3. Steel reinforcement and supports.
4. Concrete mixtures.
5. Handling, placing, and constructing concrete.

C. Conform to ACI 305R when concreting during hot weather.

D. Conform to ACI 306R when concreting during cold weather.

E. Acquire cement and aggregate from same source for all work.

F. Preinstallation Conference

Conduct conference at project site.

PART 2 – PRODUCTS

2.01 MATERIALS

A. Formwork

Furnish formwork and form accessories according to ACI 301.

B. Steel Reinforcement

1. Reinforcing Bars: ASTM A 615, Grade 60, deformed.
2. Plain-Steel Tie Wire: ASTM A 82, as drawn.
3. Plain-Steel Welded Wire Fabric: ASTM A 185, fabricated from as-drawn steel wire into flat sheets.
4. Supports for Reinforcement: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire fabric in place. Use wire-bar-type supports complying with CRSI specifications.
 - a. For slabs-on-grade, use supports with sand plates or horizontal runners where base material will not support chair legs.
 - b. For exposed-to-view concrete surfaces where legs of support are in contact with forms, provide supports with legs that are protected by plastic (CRSI, Class 1) or stainless steel (CRSI, Class 2).

C. Concrete Materials

1. Portland Cement: ASTM C 150, Type I or II. Air-entrained Portland cements shall not be utilized.
2. Normal-Weight Aggregate: ASTM C 33, uniformly graded, not exceeding 1½-inch nominal size for foundation mats, and not exceeding ¾-inch for others.
3. Water: Complying with ASTM C 94.

D. Admixtures

1. Air-Entraining Admixture: ASTM C 260.
2. Water-Reducing Admixture: ASTM C 494, Type A.
3. High-Range, Water-Reducing Admixture (Superplasticizers): ASTM C 494, Type F.
4. Water-Reducing and Accelerating Admixture: ASTM C 494, Type E.
5. Water-Reducing and Retarding Admixture: ASTM C 494, Type D.
6. Fly Ash: ASTM C 618, Type F.
7. General
 - a. Submit method of adding mixtures.
 - b. All admixtures shall be approved by the cement manufacturer.
 - c. Use water-reducing admixture or high-range water-reducing admixture (superplasticizers), (ASTM C 494, type F) in concrete, as required, for placement and workability.
 - d. Use accelerating admixture in concrete slabs placed at ambient temperatures below 50°F.
 - e. Use high-range water-reducing admixture in pumped concrete, architectural concrete, and concrete required to be watertight, and concrete with water-cement ratios below 0.50.
 - f. Use air-entraining admixture in exterior exposed concrete unless otherwise indicated. Add air-entraining admixture at manufacturer's prescribed rate to result in concrete at point of placement having total air content with a tolerance of plus or minimum 1½ percent within the following limits:
 - (1) Concrete structures and slabs exposed to freezing and thawing; deicers, chemicals, or hydraulic pressure:
 - (1a) 4.5 percent (moderate exposure); 5.5 percent (severe exposure) for 1½-inch maximum aggregate.
 - (1b) 4.5 percent (moderate exposure); 6.0 percent (severe exposure) for 1-inch maximum aggregate.
 - (1c) 5.0 percent (moderate exposure); 6.0 percent (severe exposure) for ¾-inch maximum aggregate.
 - (1d) 5.5 percent (moderate exposure); 7.0 percent (severe exposure) for ½-inch maximum aggregate.
 - (2) Other concrete not exposed to freezing, thawing, or hydraulic pressure, or to receive a surface hardener: 2 to 4 percent.

(3) Air content of trowel-finished interior concrete floor shall not exceed 3.0 percent.

g. Use admixtures for water reduction and set accelerating or retarding in strict compliance with manufacturer's directions.

E. Form Materials

1. Forms for Exposed Finish Concrete

Plywood, metal, metal framed plywood faced, or other acceptable panel-type materials, to provide continuous, straight, smooth, exposed surfaces. Furnish in largest practicable sizes to minimize number of joints and to conform to joint system shown on Drawings.

2. Forms for Unexposed Finish Concrete

Plywood, lumber, metal, or other acceptable material. Provide lumber dressed on at least two edges and one side for tight fit.

3. Form Coatings

Provide commercial formulation form-coating compounds with a maximum VOC of 350 mg/L that will not bond with, stain, or adversely affect concrete surfaces, and will not impair subsequent treatments of concrete surfaces.

4. Form Ties

Factory-fabricated, adjustable length, removable, or snap-off metal form ties, designed to prevent form deflection and to prevent spalling concrete upon removal. Provide units that will leave no metal closer than 1½ inches to exposed surface.

F. Vapor Retarder

1. Multi-ply reinforced polyethylene sheet, ASTM E 1745, Class C, not less than 7.8 mils thick.

2. Fine-Graded Granular Material: Clean mixture of crushed stone, crushed gravel, and manufactured or natural sand; ASTM D 448, Size 10, with 100 percent passing a No. 4 sieve and 10 to 30 percent passing a No. 100 sieve; complying with deleterious substance limits of ASTM C 33 for fine aggregates.

G. Joint Filler Strip

ASTM D 1752; closed cell polyvinyl chloride or molded vinyl foam, resiliency recovery of 95 percent if not compressed more than 50 percent of original thickness. Asphalt impregnated fiberboard (ASTM D 1751) may be used with Engineer's approval.

H. Curing Materials

General curing and sealing compounds shall be clear such that the finished work maintain the concrete gray color without any noticeable discoloring.

1. Evaporation Retarder: Waterborne, monomolecular film forming, manufactured for application to fresh concrete.

2. Absorptive Cover: ASHTO M 182, Class 2, burlap cloth made from jute or kenaf.

3. Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet.

4. Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C 209, Type 1, Class B, manufactured by Sonneborn, W.R. Meadow, The Euclid Chemical Company, or equal.
5. Clear, Waterborne, Membrane-Forming Curing and Sealing Compound (Non-Yellowing): ASTM C 1315, Type 1, Class A, for concrete floors manufactured by Sonneborn, W.R. Meadow, The Euclid Chemical Company, or equal.

I. Concrete Construction Joint Sealants

Two-component, non-sag, polyurethane base, elastomeric sealants shall be utilized at all construction joints. Sealants shall perform properly under water submersion with no adverse chemical reactions. Joint sealants shall be Sikaflex-2C NS, manufactured by Sika Corporation, or equal. Primer shall be utilized where the joints are subjected to water submersion after cure, and other locations as instructed by the manufacturer. Installation shall be per manufacturer's instructions.

J. Self-Leveling Floor, Deck, and Sidewalk Joint sealant

1. One-part self-leveling polyurethane sealant for concrete floors, decks, sidewalks, and other horizontal contraction and expansion joints shall be Sonolastic SL1, complying with Federal Specification TT-S-00230C, Type 1, Class A and ASTM C 920. Sealant shall be manufactured by Sonneborn or W.R. Grace Company or equal.
2. Sealant color shall be limestone or gray as selected by the Engineer unless otherwise required.

K. Joint Sealants and Backing for Sealant

1. For sealing vertical exposed faces of joint fillers, use Sonneborn-Contech Sonolastic NP1 or NP2 (one or two component urethane) or equivalent W.R. Grace Co. products, or equal. For water immersion, prime with Sonneborn-Contech Primer No.733 for concrete and masonry or Primer No. 758 for glass and metals or as required by manufacturers of equivalent acceptable sealants.
2. For sealing horizontal exposed faces of joint fillers, use Sonneborn-Contech Sonolastic SL1, one-part, self-leveling, polyurethane sealant with Primer No. 733 or equivalent W.R. Grace Co. products, or equal.
3. Where additional sealant backing is needed to control the depth of sealant in relation to joint width, use Sonneborn-Contech Sonoflex F foam expansion joint filler or Sonofoam Backer Rod (closed cell polyethylene foam) or equivalent W.R. Grace Co. products or equal.

L. Epoxy Bonding Agent

1. Provide an epoxy-resin bonding agent, two component, polysulfide type.
2. Product and Manufacturer - provide one of the following:
 - a. Sikadur Hi-Mod LPL by Sika Corporation.
 - b. Eucopoxy LPL by the Euclid Chemical Company, or equal.

M. Patching Mortar

Use free flowing, polymer modified cementitious mortar, "Euco Thin Coat, Concrete Coat" (horizontal repairs), "verticoat" (vertical and overhead repairs) by the Euclid Chemical Company or "Sikatop 121 or 122" (horizontal repairs), "Sikatop 123" (vertical and overhead repairs) by Sika Corp.

N. Waterstop for Construction and Control Joints

1. Unless otherwise shown, waterstops shall be four (4) inches wide, 3/16-inch minimum thickness, virgin polyvinyl chloride, in accordance with Corps of Engineers Specifications CRD-C-572, latest revision, as manufactured by Greenstreak, Inc., or equal. Where joint movements are desired, as shown on the Drawings, ribbed with center bulb shall be utilized.
2. Waterstops shall be furnished in maximum lengths available to reduce the number of joints to the minimum.
3. Provide factory fabrications for all intersections, transitions, and changes of direction, leaving only straight butt joint splices for the field.

O. Construction Joint Devices

Integral galvanized steel, formed to tongue and groove profile, with removable top strip exposing sealant trough, knockout holes spaced at six (6) inches, ribbed steel spikes with tongue to fit top screed edge.

P. Non-Shrink Grout

Premixed compound consisting of non-metallic aggregate, cement, water-reducing and plasticizing agents; capable of developing minimum compressive strength of 2,400 psi in 48 hours and 7,000 psi in 28 days.

Q. Chemical Adhesive and Expansion Anchors

Chemical adhesive and expansion anchors shall be manufactured by Hilt, Corporation, and installed per manufacturer's instructions.

2.02 CONCRETE PROPORTIONING AND DESIGNING MIXES

- A. Comply with ACI 301 requirements for concrete mixtures unless otherwise specified herein.
- B. Prepare design mixes for each type and strength of concrete by either laboratory trial batch or field experience methods as specified in ACI 301. For the trial batch method, use an independent testing agency acceptable to Engineer for preparing and reporting proposed mix design.
 1. Do not use the same testing agency for field quality control testing.
 2. Limit use of fly ash to not exceed 20 percent of cement content by weight.
- C. Submit written reports to Engineer of each proposed mix for each class of concrete at least 15 days prior to start of work. Do not begin concrete production until proposed mix designs have been reviewed by Engineer.
- D. Design mixes to provide normal weight concrete with the following properties as indicated on drawings and schedules:
 1. 4000 psi, 28-day compressive strength; water-cement ratio, 0.44 maximum (non air-entrained), 0.35 maximum (air-entrained).
 2. 3500 psi, 28-day compressive strength; water-cement ratio, 0.58 maximum (non air-entrained), 0.46 maximum (air-entrained).

E. Water-Cement Ratio

Provide concrete for following conditions with maximum water-cement (W/C) ratios as follows:

1. Subjected to freezing and thawing: W/C 0.45.
2. Subjected to de-icers/watertight: W/C 0.40.
3. Subjected to brackish water, salt spray, or de-icers: W/C 0.40.

F. Slump Limits

Proportion and design mixes to result in concrete slump at point of placement as follows:

1. Ramps, slabs, and sloping surfaces: Not more than three (3) inches.
2. Reinforced foundation system: Not less than one (1) inch and not more than three (3) inches.
3. Concrete containing high-range water-reducing admixture (superplasticizer): Not more than eight (8) inches after adding admixture to site-verified 2- to 3-inch clump concrete.
4. Other concrete: Not more than four (4) inches.

G. Adjustment to Concrete Mixes

Mix design adjustments may be requested by Contractor when characteristics of materials, job conditions, weather, test results, or other circumstances warrant, as accepted by Engineer. Laboratory test data for revised mix design and strength results must be submitted to and accepted by Engineer before using in work.

H. Ready-Mixed Concrete (Comply with ASTM C 94)

When air temperature is between 85 and 95°F, reducing mixing and delivery time from 1½ hours to 75 minutes; when air temperature is above 90°F, reduce mixing and delivery time to 60 minutes.

- I. Provide batch ticket for each batch discharged and used in the work, indicating project identification name and number, date, mix type, mix time, quantity, and amount of water added. Record approximate location of final deposit in structure.

PART 3 – EXECUTION

3.01 INSTALLATION, GENERAL

A. Examination

1. Verify site conditions.
2. Verify requirements for concrete cover over reinforcement. Where not shown, use minimum as specified in ACI 318 and ACI 35 or whichever is deeper.
3. Verify that anchors, plates, reinforcements, and other items to be cast into concrete are accurately placed, positioned securely, and will not cause hardship in placing concrete.

B. Formwork

Design, construct, erect, shore, brace, and maintain formwork according to ACI 301.

C. Vapor Retarder

1. Install, protect, and repair vapor retarder sheets according to ASTM E 1643. Place sheets in position with longest dimensional parallel with direction of pour.
2. Lap joints six (6) inches and seal with manufacturer's recommended tape.
3. Cover vapor retarder with fine-graded granular material, moisten, and compact with mechanical equipment to elevation tolerances of plus 0 inch or minimum 3/4-inch.

D. Steel Reinforcement

1. Comply with ACI 315 and CRSI's "Manual of Standard Practice" for fabricating, placing, and supporting reinforcement.
2. Do not cut or puncture vapor retarder. Repair damage and reseal vapor retarder before placing concrete.

E. Joints

1. Construct joints true to line with faces perpendicular to surface plane of concrete.
2. Construction Joints: Locate and install so as not to impair strength or appearance of concrete at locations indicated on the reviewed shop drawings. Any deviation from the shop drawings shall be approved by Engineer.
3. Isolation Joints: Install joint-filler strips at junctions with slabs-on-grade and vertical surfaces such as column pedestals, foundation walls, and other locations as indicated.
 - a. Extend joint fillers full width and depth of joint, terminating flush with finished concrete surface unless otherwise indicated or where joint sealants are specified. Keep top of joint filler 1/2 inch lower than with finished concrete surface.
4. Contraction Joints in Slabs-on-Grade: Form weakened-plane contraction joints, sectioning concrete into areas as indicated unless otherwise is shown. Construct contraction joints, where shown, for a depth equal to at least one-fourth of the concrete thickness, as follows:
 - a. Grooved Joints: Form contraction joints after initial floating by grooving and finishing each edge of joint with groover tool to a radius of 1/8 inch. Repeat grooving of contraction joints after applying surface finishes. Eliminate groover marks on concrete surfaces.
 - b. Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch wide joints into 1/4-inch depth of slab thickness when cutting action will not tear, abrade, or otherwise damage surface and before concrete develops random contraction cracks.

F. Tolerances

Comply with ACI 117, "Specifications for Tolerances for Concrete Construction and Materials".

G. Preparation

1. Prepare previously placed concrete by cleaning with steel brush and applying epoxy bonding agent in accordance with manufacturer's instructions.

2. Coordinate the placement of joint devices with erection of concrete formwork and placement of form accessories.

3.02 CONCRETE PLACEMENT

- A. Comply with recommendations in ACI 304 R for measuring, mixing, transporting, and placing concrete.
- B. Do not add water to concrete during delivery at project site or during placement.
- C. Consolidate concrete with mechanical vibrating equipment.
- D. Notify Engineer a minimum of 24 hours prior to commencement of operations.
- E. Ensure reinforcement, inserts, embedded parts, and formed construction and contraction joints are not disturbed during concrete placement.
- F. Separate slabs on grade from vertical surface with 1/4 to 3/8-inch joint filler unless otherwise indicated.
- G. Extend joint filler from bottom of slab to within about 1/2 inch of finished slab surface.
- H. Install preformed metal tongue and groove joint devices, if used, in accordance with manufacturer's instructions.
- I. Apply sealants in joint devices.
- J. Maintain records of concrete placement. Record date, location, quantity, air temperature, and test samples taken.
- K. Place concrete continuously between predetermined expansion, control, and construction joints.
- L. Do not interrupt successive placement; do not permit cold joints to occur.
- M. Provide 3/4-inch chamfers as exposed edges of concrete.
- N. Allow a minimum of three (3) days before placing concrete against a slab or wall already in place.
- O. All embedded aluminum materials in concrete shall be coated as specified.
- P. Screed floors in accordance to ASTM E 1155 with slab-on-grade floor utilizing flatness (F_F), SOV = 25, MLV = 17, and floor levelness (F_L), SOV = 20, MLV = 15. For elevated floor utilizing flatness (F_F), SOV = 30, MLV = 24, and floor levelness (F_L), SOV = 20, MLV = 15. Measuring the levelness of elevated floors shall be while the shoring are in place. ACI 302.1R includes a construction guide on how to achieve these flatness and levelness values.

3.03 FINISHING FORMED SURFACES

- A. Rough-Formed Finish
 1. As-cast concrete texture imparted by form-facing material with tie holes and defective areas repaired and patched, and fins and other projections exceeding 1/4- inch in height rubbed down or chipped off.
 2. Apply to concrete surfaces not exposed to public view.

B. Smooth-Formed Finish

1. As-cast concrete texture imparted by form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams. Repair and patch tie holes and defective areas. Completely remove fins and other projections.
2. Apply to concrete surfaces exposed to public view or to be covered with a coating or covering material applied directly to concrete, such as waterproofing, dampproofing, veneer plaster, or painting. "Concrete surfaces exposed to public view" shall include inside walls and floors of water holding basins except for covered clearwells and covered pump station wet wells.
3. Apply smooth-rubbed finish, defined in ACI 301, to smooth-formed finished concrete.

C. Related Unformed Surfaces

At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a texture matching adjacent formed surfaces. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces unless otherwise indicated.

3.04 FINISHING UNFORMED SURFACES

A. General

Comply with ACI 302.1R for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.

- B.** Screed surfaces with a straight-edge and strike off. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane before excess moisture or bleedwater appears on the surface.

1. Do not further disturb surfaces before starting finishing operations.

C. Scratch Finish

Apply scratch finish to surfaces to receive concrete floor topping or mortar setting beds for ceramic or quarry tile, portland cement terrazzo, and other bonded cementitious floor finish unless other indicated.

D. Float Finish

Apply float finish to surfaces to receive trowel finish and to floor and slab surfaces to be covered with fluid-applied or sheet waterproofing, built-up or membrane roofing, or sand-bed terrazzo, or any other surfaces not specified.

E. Trowel Finish

Apply a hard trowel finish to floor and slab surfaces exposed to view or to be covered with resilient flooring, carpet, ceramic or quarry tile set over a cleavage membrane, paint, or another thin film-finish coating system.

F. Trowel and Fine-Broom Finish

Apply a partial trowel finish, stopping after second troweling, to surfaces indicated and to surfaces where ceramic or quarry tile is to be installed by either thickset or thin-set methods. Immediately after second troweling, and when concrete is still plastic, slightly scarify surface with a fine broom.

G. Nonslip Broom Finish

Apply a nonslip broom finish to exterior concrete platforms, steps, sidewalks, and ramps. Immediately after float finishing, slightly roughen trafficked surface by brooming with fiber-bristle broom perpendicular to main traffic route.

H. Floor Drains

In areas with floor drains, maintain floor elevations at walls; slope surfaces uniformly to drains at 1:100 minimum, but not less than shown on the Drawings.

3.05 CONCRETE PROTECTION AND CURING

A. General

Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with ACI 306.1 for cold-weather protection, and follow recommendations in ACI 305R for hot-weather protection during curing.

B. Evaporation Retarder

Apply evaporation retarder to concrete surfaces if hot, dry, or windy conditions occur before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete, but before float finishing.

C. Begin curing after finishing concrete, but not before free water has disappeared from concrete surface.

D. Cure formed and unformed concrete in accordance with ACI 301 and ACI 308, and for at least seven (7) days as follows:

1. Moisture-Retaining Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches and sealed by waterproof tape or adhesive. Immediately repair any holes or tears during curing period using cover material and waterproof tape.
2. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three (3) hours after initial application. Maintain continuity of coating and repair damage during curing period.

3.06 FIELD QUALITY CONTROL

A. Testing Agency

Contractor shall engage a qualified independent testing and inspecting agency, acceptable to the Owner, to sample materials, perform tests, and submit test reports during concrete placement. All testing costs shall be borne by the Contractor. Tests will be performed according to ACI 301 except as modified herein. Contractor shall provide testing services for qualification of proposed materials and establishment of design mixture.

B. Provide free access to work and cooperate with appointed testing agency.

C. Submit proposed mix design of each class of concrete to testing firm and Engineer for review prior to commencement of work.

- D. Tests of cement and aggregates may be performed to ensure conformance with specified requirements.
- E. Contractor shall have a minimum of four (4) concrete cylinders taken for every 25 c.y. of concrete or discreet concrete delivery should the amount be less than 25 c.y. even though placement may be at multiple locations. Cylinders shall be submitted to independent laboratory for testing of strength by breaking at 7 days, 14 days, and 28 days by the testing agency. Additional cylinders may be taken as deemed necessary by the Engineer and all costs shall be borne by Contractor. Cylinders shall be cured on-site in same condition as poured concrete.
- F. One additional test cylinder will be taken during cold weather concreting, cured on job site under same conditions as concrete it represents.
- G. One slump test will be taken for each set of test cylinders taken.
- H. All concrete for liquid retaining structures, and all concrete in contact with earth, water, or exposed directly to the elements shall be watertight and shall be tested for leakage in accordance with ACI 3350R.

3.07 PATCHING

- A. Allow Engineer to inspect concrete surfaces immediately upon removal of forms.
- B. Excessive honeycomb or embedded debris in concrete is not acceptable. Notify Engineer upon discovery.
- C. Patch imperfections in accordance with ACI 301.

3.08 DEFECTIVE CONCRETE

- A. Defective Concrete
Concrete not conforming to required lines, details, dimensions, tolerances, or specified requirements.
- B. Repair or replacement of defective concrete will be determined by the Engineer.
- C. Do not patch, fill, touch-up, repair, or replace exposed concrete except upon express direction of Engineer for each individual area.

3.09 SCHEDULE – CONCRETE TYPES

- A. Below grade footings: 4000 psi.
- B. Thrust blocks: 3500 psi.
- C. All other concrete: 4000 psi.

END OF SECTION

