



From Linzie Winkle at Flottweg 9/24/20

Please see attached estimate for rebuilding all three of your machines in our shop. If you need anything else please let me know.

Per your request, I have attached a BASIC repair estimate # 203864 for the customer's C5E decanter and SIMP gear to be rebuilt in our repair facility in Independence, Kentucky. A breakdown of the charges is as follows:

- The rebuild parts are the bearings, seals, and O-rings required for a BASIC rebuild of the rotor.
- The bowl and scroll are balanced individually on our Schenck precision balancing machine.
- The rebuild of SP 4.12 gear are the input shaft, bearings, seals, and O-rings required for a BASIC rebuild of the SIMP gear.
- DCI is the hours total for disassembly cleaning and inspecting all of the rotor components.
- ST is the total labor hours for the BASIC reassembly of the rotor and SIMP gear.

Once we receive the rotor, all components are disassembled and cleaned. The large parts (bowl, scroll, bowl cover) are pressure washed with a caustic solution to remove all impurities. The smaller parts, including all fasteners, are cleaned and degreased. With the rotor totally disassembled and cleaned, the parts are then inspected for any signs of excessive wear. All critical bearing fits are checked for conformity to OEM specifications.

Once the parts have been inspected, a detailed inspection report with a final repair estimate quote is sent to the customer for approval. If the repair would require additional replacement parts or additional rework above and beyond the basic estimate, those charges would be added to the estimate for customer approval before any work would continue.